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Optical Properties of Copper Nanoparticles: A Systematic Review

Muhabaw, Assefa

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**OPTICAL PROPERTIES OF COPPER NANOPARTICLES:
A SYSTEMATIC REVIEW**



**BAHIR DAR UNIVERSITY
COLLEGE OF SCIENCE
DEPARTMENT OF PHYSICS**

**A PROJECT SUBMITTED TO THE DEPARTMENT OF
PHYSICS PRESENTED IN PARTIAL FULFILLMENT OF THE
REQUIREMENTS FOR THE DEGREE OF MASTER OF
SCIENCE IN PHYSICS**

BY:

MUHABAW ASSEFA

ADVISOR: AMARE BINOR (PhD)

OCTOBER, 2024

BAHIR DAR ETHIOPIA

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Muhabaw Asefae

Student name

Signature

Date

Amare Binor (PhD)

Advisor name



Signature

Date

Tamiru Nigusse (PhD)

Head of physics

Signature

Date

Department

ADVISOR'S APPROVAL PAGE

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Name of Advisor

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DEPARTMENT OF PHYSICS

The undersigned at this moment certify that they have read and recommend to the College of Science for acceptance a project work titled "**Optical Properties of Copper Nanoparticles**" by **MUHABAW ASSEFA** in partial fulfillment of the requirements for the degree of Master of Science in Physics.

APPROVED BY THE EXAMINING COMMITTEE

Amare Binor (PhD)

Advisor Name

Signature

Date

Tamiru Nigusse (PhD)

Internal Examiner

Signature

Date

External Examiner

Signature

Date

Chair Person

Signature

Date

**BAHIR DAR UNIVERSITY
COLLEGE OF SCIENCE
DEPARTMENT OF PHYSICS**

Author: **Muhabaw Assefa**

**Title: OPTICAL PROPERTIES OF COPPER
NANOPARTICLES**

Department: **Physics**

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Dedication

This project is dedicated to the almighty God who has been my strength and source of knowledge throughout my period of studies. To my family and loved ones, God bless you all.

List of acronyms and abbreviations

Cu – Copper

NPs- Nanoparticles

CNPs- Copper Nanoparticles

SEM -Scanning electron microscopy

TEM - Transmission Electron microscopy

AFM - Atomic force microscopy

MNPs-Metallic Nanoparticles

XEDS- X-ray energy dispersive spectra

DLS- Dynamic light scattering

PR- Plasmon resonance

SPR- Surface Plasmon resonance

LPR- Local Plasmon resonance

SERS- Surface Enhanced Raman Scattering

QDs- Quantum dots

0D, 1D, 2D, 3D-Zero, One, Two, Three dimensional

CMAR-Carcinogenic Mutagenic Asthmagenic Reproductive toxin

XRD-X-ray diffraction

HAADF-High-angle annular dark-field

FTIR-Fourier-transform infrared spectroscopy

UV-Vis-Ultra-visible spectroscopy

SQUID-Superconducting quantum interference device

ESR-Electron spins resonance spectroscopy

THW-Transient hot wire

TGA –Thermo gravimetric analysis

SAED- Selected area electron diffraction

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ABSTRACT

Scientific interest in nanoparticles of various shapes and morphologies is growing proportionally. Besides the distinct size characteristic, properties of nanoparticles vary widely with alteration of structural and morphological features. Metallic nanoparticles' characteristics are mostly determined by their shapes and sizes. These shape-dependent nanoparticles hold an impressive potential for to be used in numerous scientific technologies with promising applications. Due to their small size, metallic nanoparticles have special optical, magnetic, and electrical, strength, surface area, sensitivity, and stability features. Surprisingly, the phase change occurs when bulk materials are converted into nanoparticles, which means that materials that were previously non-magnetic become magnetic at the nanoscale. Because of their unique features, nanoscale matter is a separate form of matter from the solid, liquid, gaseous, and plasma states. Copper nanoparticles have drawn tremendous attention over other metals due to their unique and fascinating property known as Localized Surface Plasmon Resonance (LSPR). Mie theory can describe the optical properties of copper nanoparticles when the size of the nanoparticle is not too small. In this study, a critical overview the optical properties of copper nanoparticles from a theoretical approach (Mie scattering theory) and experimental investigations were intensively reviewed. Additionally, classifications, synthesis techniques, characterization methods of nanoparticles, and applications of copper nanoparticles in various fields are offered.

CHAPTER ONE

1. INTRODUCTION

1.1 Background of the study

Nanotechnology is an emerging scientific discipline focused on the manipulation of matter at the atomic and molecular scale. This realm, often referred to as the nanoscale, encompasses structures with at least one dimension measuring between 1 and 100 nanometers (nm) as presented in Figure 1.¹ Within this infinitesimal domain, materials exhibit unique properties that differ significantly from their bulk counterparts. By harnessing these properties, nanotechnology enables the manufacture of novel materials, devices, and systems with a wide range of applications.² A key component of nanotechnology is the production and utilization of nanoparticles, which are ultrafine particles with diameters ranging from 1 to 100 nanometers and lengths up to 1000 nanometers. The dimensions of these nanoparticles are influenced by both the synthesis method and the surrounding environment.³ Nanoparticles have emerged as versatile building blocks with transformative potential across diverse scientific and technological domains, including chemistry, materials science, pharmaceuticals, and biotechnology.⁴ Their unique properties at the nanoscale have encouraged extensive research and development efforts to harness their capabilities. These unique properties vary based on their material composition, shape, and origin making them extraordinary properties that diverge significantly from their bulk counterparts.⁵ For instance, based on material and composition: (i) carbon-based nanomaterials such as carbon nanotubes and fullerenes, exhibit exceptional mechanical and electrical characteristics⁶ (ii) Inorganic nanomaterials, including metallic and metal oxide nanoparticles like silver, gold, titanium dioxide, copper-based nanoparticles, and zinc oxide, possess catalytic, antimicrobial, and electronic properties that have enabled their integration into diverse applications.⁷ (iii) Organic nanomaterials, derived from biological or synthetic organic molecules, often demonstrate biocompatibility and self-assembly capabilities.⁸ (iv) Lastly, the incorporation of components from various categories into composite nanomaterials results in intricate structures with tailored functionalities.⁹ Among these, metal nanoparticles have exceptional electrical conductivity, and these properties position them as promising candidates for fabricating intricate wiring patterns in advanced electronic components. Moreover, the remarkable thermal conductivity exhibited by these nanoparticles offers paths for creating highly

efficient heat-dissipating materials. Finally, their substantial surface area-to-volume ratio makes them priceless for the development of catalysts with enhanced reactivity.

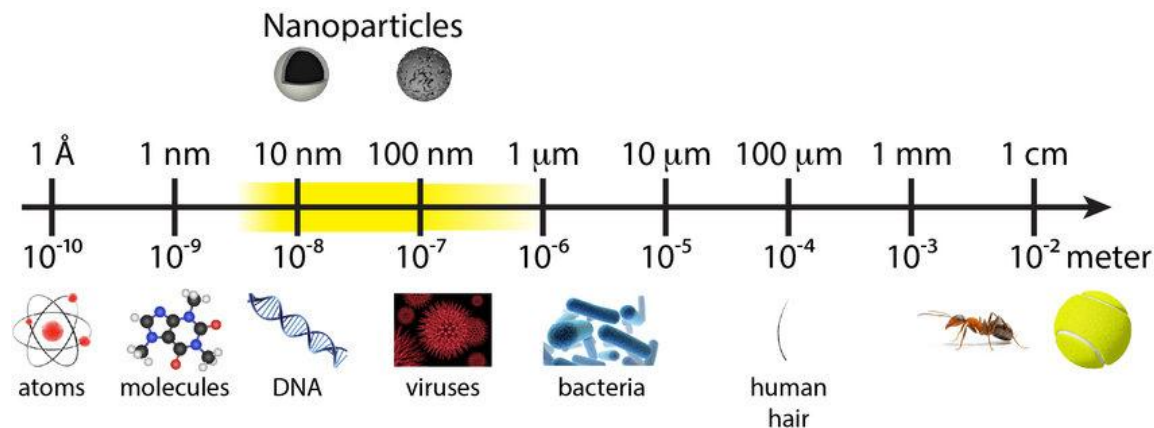


Figure 1.1: The size of nanoparticles ranges from 1-100nm, compared to other typical sizes of everyday objects and organisms.¹

Besides, copper nanoparticles (Cu NPs) have emerged as a promising material due to their distinct properties. Copper (Cu) is the eighth most abundant metallic element within the Earth's crust. Once released from its mineral form into the environment, copper is neither created nor destroyed, necessitating precise regulation of its levels to maintain homeostasis.¹⁰ As a transition metal with atomic number 29 and an atomic mass of 63.546, copper exhibits a characteristic reddish-orange type and metallic shine. Its density exceeds 5 grams per cubic centimeter (g/cm³). Notably, copper possesses exceptional ductility, malleability, and thermal and electrical conductivity, coupled with high corrosion resistance and low chemical reactivity. Furthermore, its conduction electrons, or free-moving electrons, can interact strongly with visible light when the nanoparticle's plasmonic mode aligns with the energy of incoming photons. This unique characteristic makes Cu NPs a subject of increasing interest across various fields.¹¹

The enormous diversity of the copper nanoparticles arising from their wide chemical nature, shape and morphology, the medium in which the particles are present, the state of dispersion of the particles and most importantly the possible surface modifications the copper nanoparticles can be subjected to make this an important active field of science now-a-days. Currently copper nanoparticles have received considerable attention because copper is a versatile material which finds various applications in different fields of research.¹² Nowadays optical properties of nanoparticles are intensively investigated because they are widely used for

technical applications. Their capability to interact intensively with light is used for amplification of stimulated Raman scattering and fluorescence.¹³

Copper is the most abundantly used metal in electronics applications due to its high conductivity and owing to fairly low costs, copper plays a significant role in modern electronic circuits. The development of minimized to nano devices that integrate electronic, photonic, chemical, and/or biological features is important for future electronic and sensing devices. The large extinction cross section and photosensitivity of noble metal nanostructures make them promising platforms as highly sensitive optical nano sensors, photonic components, and in surface-enhanced spectroscopy.¹⁴ The signature optical response of interest is known as the localized surface Plasmon resonance (LSPR). The LSPR is excited when light (electromagnetic radiation) interacts with the free (conduction) electrons of a metallic nanostructure, which results in the collective excitations (oscillations) that lead to strong enhancements of the local electromagnetic fields surrounding the nano-particles.¹⁵

Copper nanoparticles are generally characterized by their size, morphology and surface charge, using microscopic techniques such as scanning electron microscopy (SEM), transmission Electron microscopy (TEM) and atomic force microscopy (AFM) and UV-Visible spectroscopy. This review focuses on the optical properties of copper nanoparticles.

1.2 Statement of the problem

The field of study known as nanotechnology includes the synthesis, engineering, and application of nanomaterials. Due to the innovative and intriguing applications of nanomaterials, nanotechnology has attracted a lot of interest over time. Among the noble metallic nanoparticles, copper nanoparticles are increasingly used in various fields, including medical, health care, consumer, agriculture, biomedicine, electronics, energy, pollution, food engineering, transportation, telecommunication, cosmetics, coatings, materials, and mechanical engineering are just a few of the industries that use nanomaterials. It has been confirmed that the technology that uses copper nanoparticles is more effective than the technology that uses bulk materials. Secondly, copper nanoparticles are used to develop tools to diagnose and control the epidemic diseases. But due to their unique physical and chemical properties such as optical, electrical, mechanical, chemical and thermal as well as high electrical conductivity, and biological

properties and their diverse applications we are interested to deal the optical properties of copper nanoparticles.

1.3 Objectives of the study

1.3.1 General objective of the study

The general objective of this project work is to review the optical properties of copper nanoparticles.

1.3.2 Specific objectives of the study

The specific objectives of this project work are the following:

- To review relationship between plasma resonance of copper nanoparticles and size of the nanoparticle.
- To review the characterization technique of used in the study of copper nanoparticles.
- To review the application of copper nanoparticles.

1.4 Significance of the project Work

Nanoparticles are usually characterized by their size distribution, morphology, surface properties, stability and interactions. The characterization of the copper nanoparticles is a fundamental process to evaluate their properties and to obtain information on composition, structure and morphology. It has been found that the copper particles that are synthesized as a stabilizer activity which depends on the size. As the project work I aimed at the study of the optical properties of copper NPs. It will have a significant contribution for the solid state Physics and the scientific community in the field. The finding may also initiate other researchers to conduct similar studies in the field. Besides .the finding of this project will serve a reference to similar studies in other compounds exhibiting/manifesting similar features..

1.5 Outline of the Project

The project work is organized in to five chapters. The first chapter focuses on the introductory part of the project work in which background of the study, statement of the problem, objectives of the study, significance and outline of the project work. The second

chapter focuses on the literature review project in which nanoparticles, classifications of nanoparticles, synthesis methods of nanoparticles, characterization methods of nanoparticles, and properties of nanoparticles. Chapter three focuses on the methodology of the project work. Chapter four focuses on the results and discussions of the project work in which plasma resonance of copper nanoparticles and size of nanoparticles, characterization techniques of copper nanoparticles, optical properties of copper nanoparticles and applications of copper nanoparticles. Chapter five is about summery and outlooks of the project work.

CHAPTER TWO

2. LITERATURE REVIEW

2.1 Nanoparticles

Nanoscience is the study of properties of matter at the nanoscale that focuses on the unique, size-dependent properties of solid-state materials.¹⁶ Nanotechnology deals with the synthesis, engineering, and utilization of materials whose size ranges from 1 to 100 nm, known as nanoparticles.¹⁷ Nowadays, nanomaterials are used in a wide range of applications because of their unique properties.¹⁸ The two main factors that cause why nanomaterials are significantly different physically and chemically than the same materials at larger dimensions are surface effects and quantum effects.¹⁹ The two factors contribute nanoparticles exhibiting enhanced mechanical, thermal, magnetic, electronic, optical, and catalytic properties.²⁰

The three main reasons why nanoparticles have different surface effects compared to bulk materials are: (a) dispersed nanoparticles have a very large surface area and high particle number per mass unit, (b) the fraction of atoms at the surface in nanoparticles is increased, and (c) the atoms located at the surface in nanoparticles have fewer direct neighbors. Larger surface areas and larger surface-to-volume ratios generally increase the reactivity of nanomaterials due to the larger reaction surface, and resulting changes of surface properties on their structure.²¹ The strong attractive interactions between particles can bring in the agglomeration and aggregation of nanoparticles, which negatively affects their surface area and their nanoscale properties.²² Agglomeration can be prevented by increasing the zeta potential of nanoparticles,²³ and by optimizing the pH and the ionic strength of the suspension medium.²⁴ By shrinking the size of the material, quantum effects become more pronounced, and nanoparticles become quantal.²⁵ As a result of quantum confinement affects some non-magnetic materials in bulk (palladium, platinum, and gold) become magnetic in the nanoscale.¹⁹ NPs can be of different shapes, sizes, and structures. They can be spherical, cylindrical, conical, tubular, hollow core, spiral, etc., or irregular.²⁶ Nanoparticles can be crystalline with single or multi-crystal solids, or amorphous. Nanoparticles can be either loose or agglomerated.²⁷ NPs can be uniform, or can be composed of several layers. The layers of NPs often are: (a) the surface layer that consists of a variety of small molecules, metal ions, surfactants, or polymers, (b) the shell layer that is made of a

chemically different material from the core layer and (c) the core layer, which is the central portion of the NP.²⁸

The noble metals nanoparticles (Cu, Au, and Ag) have unique optical properties due to their large cross-section.²⁹ These noble metal nanoparticles express the unique absorption peak in the visible region known as the surface Plasmon resonance (SPR) peak. This is because of mutual oscillations of the cloud of conduction electrons on metal nanoparticles. When the frequency of vibration matches that of the electromagnetic field, a huge amount of energy is shifted from the field to metal nanoparticles. The Ag and Au nanoparticles used for plasmonic applications and biocompatibility etc because of their intense SPR peak.³⁰ Copper is a non-expensive metal and is easily available. The optical characteristics of copper nanoparticles are impressive due to the fact of a phenomenon of harmonicity of energy of SPR with inter-band shift, although for silver and gold nanoparticles, the Plasmon response energy remains comparatively lower to the inter-band shift. The dependence of the inter-band shift edge on particle size is occurring mainly by the surface stress-induced alterations in lattice constant and correlated alterations in electronic band structure³¹. Sheen et al.³² have reported high-performance polymer solar cells improved by merging of copper nanoparticles. They defined a drop in device resistance and enhancement of sharp current density and power conversion efficacy due to copper nanoparticles.

Another interesting feature to study is to have a control on the SPR wavelength of noble metal nanoparticles, for which one has to understand the basics of Mie scattering³³ and the parameters on which SPR wavelength is dependent. The position SPR peak can be characterized by the Mie theory in which all particles are considered to be spherical that there is absolutely no particle-particle interaction term in the effective potential of the system. The parameters which can be played on the SPR wavelength are the size/shape of nanoparticles, and the dielectric constant of metal. Nano particulate matter is a distinct state of matter from the solid state, liquid state, gaseous state, and plasma state. They have distinctive optical, magnetic, and electrical properties.³⁴

Nanoscience is concerned with the characteristics of matter at the nanoscale, with a focus on the special, size-dependent characteristics of solid-state materials.³⁵ Nanotechnology includes the synthesis, engineering, and application of nanomaterials. Due to the innovative and intriguing

applications of nanomaterials, nanotechnology has attracted a lot of interest over time. Agriculture, biomedicine, electronics, energy, pollution abatement, food engineering, transportation, telecommunication, cosmetics, coatings, materials, and mechanical engineering are just a few of the industries that use nanomaterials.³⁶ It has been confirmed that the technology that uses nanomaterials is more effective than the technology that use bulk materials.³⁷ Secondly, nanomaterials are used to develop tools to diagnose and control epidemic diseases. In 2019, COVID-19, a disease that was killing many people in the world, was able to be diagnosed and controlled using nanomaterials.³⁸ To diagnose and treat the monkeypox disease that is currently happening in the world by using nanomaterials.³⁹

2.2 Classifications of Nanoparticles

Nano materials, nano science and nano technology will play a significant role in the development of the world.⁴⁰ So we have adequate knowledge and understanding about nanoparticles. Nowadays researchers show that they focus on the classification, preparation method, properties, and applications of nanoparticles.⁴¹ Nanoparticles can be classified into five major groups based on their size, origin, structural configuration, pore diameters, and potential toxicity.⁴²

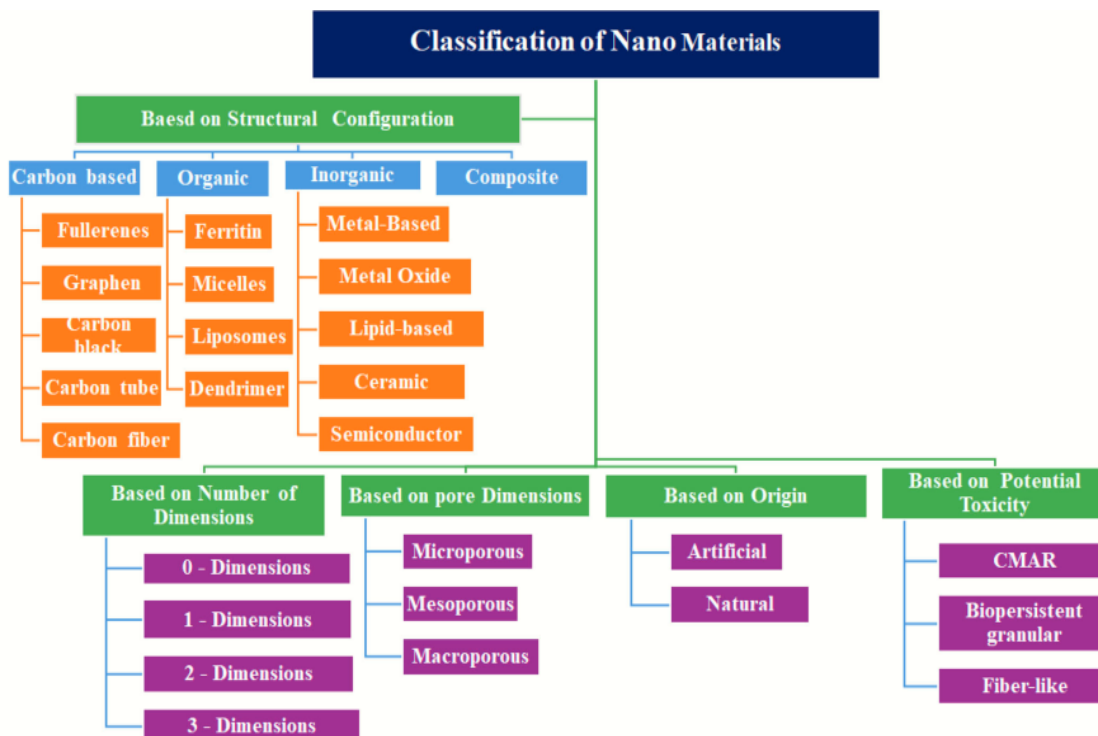


Figure 2.1: General classifications of Nanomaterials.⁴³

2.2.1Based on origin

Depending on their origin, nanoparticles grouped as natural and artificial nanoparticles.⁴⁴

a) Natural Nanoparticles

Natural nanoparticles can be found in nature, including viruses, protein molecules, minerals like clay, natural colloids (milk and blood, or liquid colloids), fog, gelatine, mineralized natural materials like shells, and bones, insect wings and opals, spider silk, volcanic ash, and ocean spray.

b) Artificial Nanoparticles

Examples of artificial nanoparticles are carbon nanotubes and semiconductor nanoparticles like quantum dots (QDs).

2.2.2Based on Dimensions

Nano particles are grouped in to four groups depending on their dimensions.

a) Zero-dimensional (0D) Nanoparticles:

0D NPs have all three dimensions (x, y, and z) within the nanoscale range or are not dimensional outside the nano metric range (>10 nm) and they can be amorphous or crystalline, single crystalline or polycrystalline, exhibit various shapes and forms, and be metallic or ceramic. Quantum dots, fullerenes, and nanoparticles are examples of 0D nanomaterials.

b) One-dimensional(1D) Nanoparticles:

1D NPs have two of their three dimensions (x, y) in the nanoscale range, but one dimension of the nanostructure is outside the non-metric range (>10 nm). 1D nanoparticles (nanofibers, nanotubes, nano horns, nano rods, thin films, and nanowires) are needle-shaped nanoparticles. They can be amorphous or crystalline, single crystalline or polycrystalline, chemically pure or impure, sandal one materials, or embedded within another medium, such as metallic, ceramic, or polymeric. 1D nanoparticles can be metallic, ceramic, or polymeric.

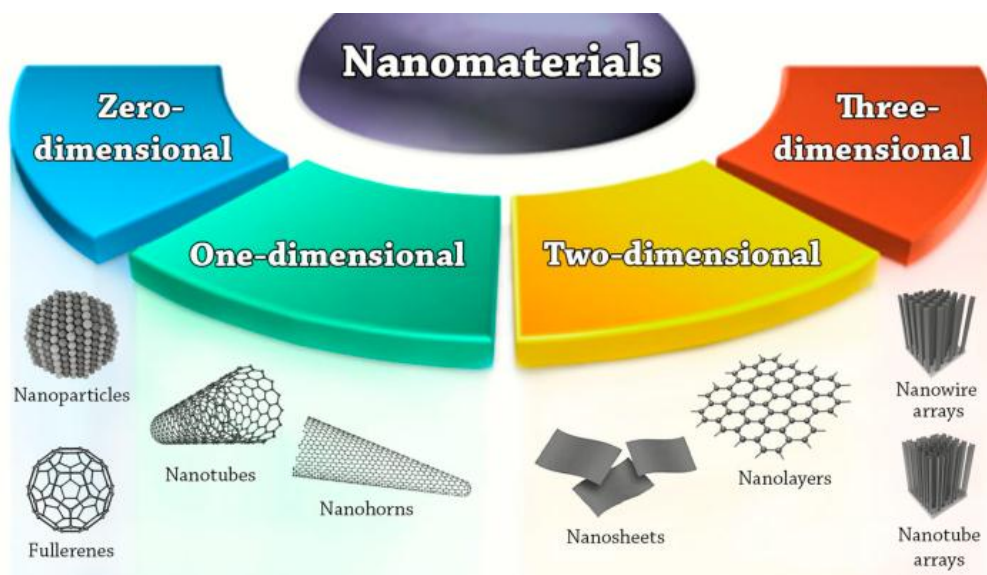
c) Two-dimensional (2D) Nanoparticles:

2D nanoparticles have plate-like shapes with two dimensions outside the nanometer range, but 1D (x) is at the nanoscale (between 1 and 100 nm) coatings and thin film multilayer, nano sheets or nano walls, free particles, tubes, fibers, ultrafine-grained over layers, wires, and

platelets are examples of 2D nanomaterials. 2D nanomaterials can be amorphous or crystalline, made of various chemical compositions, deposited on a substrate, or integrated into a surrounding material, or metallic.⁴⁵

d) Three-dimensional (3D) Nanoparticles:

The 3D are nanomaterials that are not confined to the nanoscale in any dimension range. All dimensions of a 3D material are outside the nano meter range or greater than 100 nm, but the bulk material is made up of individual blocks that are in the nano meter scale (1–100 nm), so 3D nanomaterials have three arbitrary dimensions above 100 nm. It includes nanoparticle dispersion, bundles of nanowires and nanotubes, and multi-nano layers in which the 0D, 1D, and 2D structural elements are in close contact and form interfaces. Thin films with atomic-scale porosity, colloids, and free nanoparticles with various morphologies are examples of 3D nanomaterials.



*Figure 2.2: Classification of nanomaterials according to dimension.*⁴⁵

2.2.3 Based on the structural configurations

Nanoparticles can be classified into four groups based on their structural configurations named as organic/dendrimers, inorganic, carbon-based, and composite.

a) Organic nanoparticles:

Some examples of organic nanoparticles or polymers are liposomes, dendrimers, micelles, and ferritin, and they may be useful for drug administration.⁴⁶

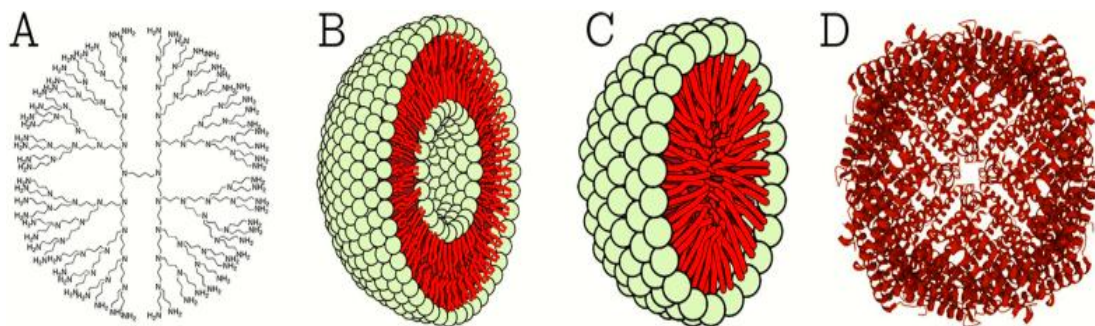


Figure 2.3: Types of Organic NPs: A dendrimers; B Liposome; C micelles; and D ferritin.⁴⁴

b) Inorganic nanoparticles:

Inorganic nanoparticles are nanoparticles that lack carbon atoms and they are typically classified into five: metal-based, metal oxide-based, Semiconductor-based, Ceramic-based and Lipid-based nanoparticles. Aluminium, cadmium, cobalt, copper, gold, iron, lead, silver, and zinc are metal materials that are frequently used in nanoparticle synthesis. Because of their quantum effects and huge surface-to-volume ratio. Metal oxide nanoparticles contain positive metallic ions and negative oxygen ions such as silicon dioxide (SiO_2), titanium oxide (TiO_2), zinc oxide (ZnO), and aluminium oxide (Al_2O_3).

Semiconductor nanoparticles exhibit the same properties as metals and insulators.⁴⁷ Ceramic nanomaterials are solids made up of carbides, carbonates, oxides, nitrides, carbonates, and phosphates and they can be formulated in drug delivery systems, especially in targeting tumors, glaucoma, and some bacterial infections. Lipid-based nanoparticles are spherical, with diameters ranging between 10 and 100 nm. It consists of a solid core made of lipids and a matrix containing soluble lipophilic molecules. They are applicable in the biomedical field as a drug carrier and RNA release therapy in cancer therapy.

c) Carbon based nano materials

Carbon-based nanomaterials contain carbon and include five main materials, namely, carbon nanotubes, Graphene, fullerenes, Carbon Nano fiber and Carbonblack as shown in Figure 2.4.

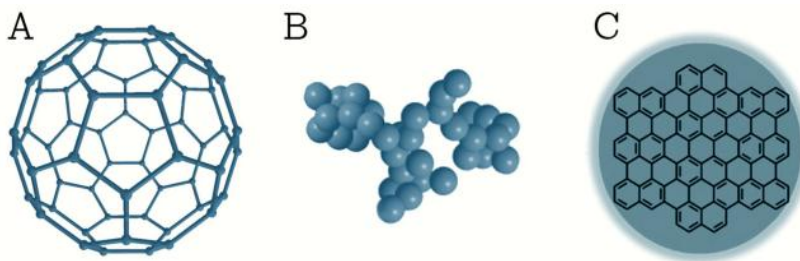


Figure 2.4: Different types of carbon-based NPs A C60 Fullerene; B carbon black NPs; and C carbon quantum dots.³⁶

d) Composites Nanoparticles:

Composites Nanoparticles are made up of nanoparticles combined with other nanoparticles, nanoparticles combined with larger-scale materials, and nanomaterials combined with bulk-type materials.

2.2.4 Based on pore dimensions

Depending on their length of diameter dimensions nanoparticles are classified into three groups, which are micro porous materials, mesoporous materials, and macroporous materials. The diameter of the pores determines the size of molecules and gives information about the diffusion and interaction properties.⁴⁸

a) Micro porous Nanoparticles:

They include gases or linear molecules that have very narrow pores with diameters less than 2 nm and they have slow diffusion kinetics and high interaction properties.

b) Mesoporous Nanoparticles: They have pores with a diameter larger than 2 nm but smaller than 50 nm.

c) Macro porous Nanoparticles: They include Carbon micro tubes, porous gels, and porous glasses with pores with enough diameters (greater than 50 nm) to host very large molecules and typically used as matrices to store functional molecules.

2.2.5 Based on potential toxicity

Based on their potential toxicity, nanoparticles are divided into three categories namely fiber-like nanoparticles, Bio persistent granular nanoparticles, and Carcinogenic, Mutagenic, Asthmogenic, and Reproductive toxin (CMAR) nanoparticles. Fiber-like nanoparticles are rigid, bio-permanent carbon nanotubes, fiber-like metal oxides, and carbon nanotubes.⁴⁹ The proposed

exposure limits for bio-persistent granular nanoparticles are 2×10^7 particles/m³. Nickel, cadmium-containing QDs, chromium VI, beryllium, arsenic, and zinc chromate are examples of CMAR Nanomaterials. The proposed work exposure limits from CMAR nanoparticles are $2 \times 10^7 - 4 \times 10^7$ particles/m³.

2.3 Synthesis Methods of Nanoparticles

Metal nanoparticles can be produced using green, chemical and physical methods. To obtain nanoparticles, especially copper nanoparticles, three elements are needed. First, a precursor that provides copper ions. Second, to obtain copper atoms a reducing agent is required to supply electrons. Given the correct temperature and pH conditions, the third component, the surfactant, aggregates the copper atoms resulting from the reducing agent into copper nanoparticles. Nanoparticles are synthesized by using a variety of methods, which are classified into two main categories: bottom-up and top-down methods, as shown in Figure 2.5

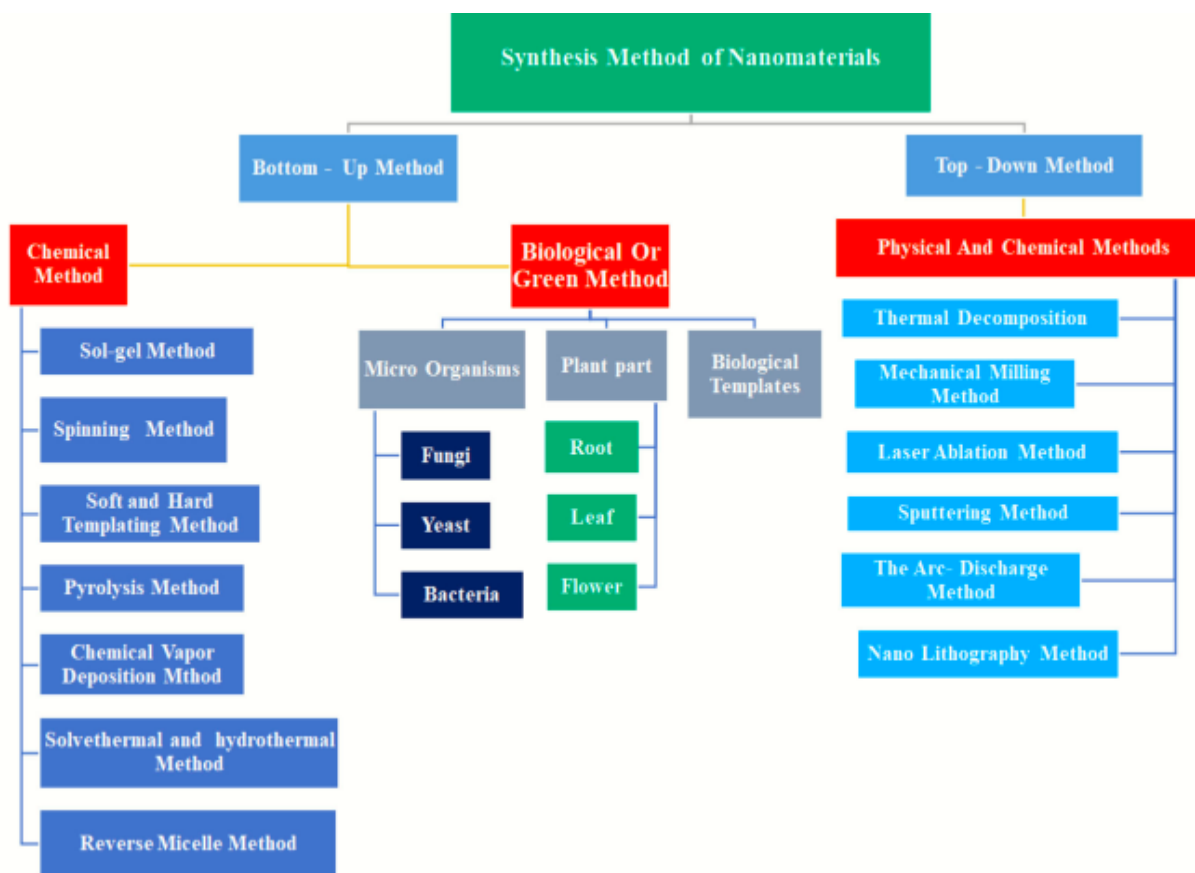


Figure 2.5: Different nanoparticle synthesis methods of nanomaterials.⁴³

2.3.1 Top-down or Destructive Method

The top-down method decomposes bulk materials into smaller materials and finally changes them into nanoparticles. The basic known top-down synthesis methods of nanoparticles are mechanical milling or ball milling nanolithography, laser ablation, thermal decomposition, sputtering, and, arc discharge methods.⁵⁰

a) Mechanical milling method: This method is used in the production of oxide- and carbide-strengthened aluminium alloys, wear-resistant spray coatings, aluminium or nickel or magnesium or copper-based nanoalloys, and a variety of other nanocomposite materials.

b) Nanolithography method: This synthesis technique is the process of printing a required shape or structure on a light-sensitive material and selectively removing a portion of the material to create the desired shape and structure. It is used for creating nanoarchitectures with a concentrated electron or light beam. Its purpose is to create a cluster with the required shape and size but requires complex tools and related costs or expenditures.

c) Laser Ablation method: This synthesis method produces nanoparticles by striking the target material with a powerful laser beam. Metal atoms vaporize in laser ablation and are immediately solvated by surfactant molecules to form nanoparticles in the solution.

d) Sputtering method: Sputtering is the phenomenon of nanoparticle deposition using ejected particles colliding with ions. Sputtering is the method of deposition of a thin layer of nanomaterials followed by annealing.

e) Thermal decomposition method: This method is endothermic. The chemical bonds are broken and changed into smaller ones by heat. The metal is broken down at specific temperatures to produce the nanoparticles.

f) The arc discharge method: This process is used to create different nanostructured materials. Fullerenes, carbon nano-horns, carbon nanotubes, few-layer graphene, and amorphous spherical carbon nanoparticles are some of the carbon-based materials produced by nanomaterials.

2.3.2 Bottom-up or Constructive Method

The bottom-up method involves the building of material from atoms to clusters to nanoparticles. The common bottom-up synthesis methods of NPs are sol-gel, spinning, chemical

vapor deposition, pyrolysis, solvothermal and hydrothermal, Soft and hard templating, reverse micelle, and Biosynthesis/biological methods.⁵¹

a) Sol-gel method: It is the method by which an appropriate chemical solution serves as a precursor. Metal oxide and chloride are common sol-gel method precursors.⁴⁵

b) Spinning method: Spinning is a process carried out by a spinning disc reactor which comprises of a rotating disc contained within a chamber or reactor where physical parameters such as temperature can be controlled. It is determined by several factors, including disc surface, liquid/precursor ratio, disc rotation speed, liquid flow rate, and feed location. Magnetic nanoparticles were created using spinning disc processing.⁵²

c) Chemical vapour deposition (CVD) method: CVD is the deposition of a thin film of gaseous reactants onto a substrate. When a heated substrate comes into contact with a combined gas, a chemical reaction occurs. This reaction forms a thin film of product on the substrate surface, which is recovered and reused. The disadvantages of CVD are the requirement of special equipment and the fact that the gaseous by-products are highly toxic.

d) Pyrolysis method: Pyrolysis is the most commonly used process in industries for the large-scale production of nanoparticles. It is simple, efficient, cost-effective and a continuous process with high yield.

e) Solvothermal and hydrothermal methods: This process produces nanostructured materials through a heterogeneous reaction carried out in an aqueous hydrothermal method and used in closed systems. Hydrothermal and solve thermal methods are useful for producing various nano geometries of materials such as nanowires, nanorods, nanosheets, and nanospheres.

f) Soft and hard templating methods: Soft and hard template methods are extensively used to synthesize nanoporous materials. The soft template method is a simple conventional method for the production and nano-porous materials are produced using plenty of soft templates, such as block copolymers, flexible organic molecules, and anionic, cationic, and non-ionic surfactants.

g) Reverse micelle method: This process is useful for the synthesis nanomaterials with the desired shapes and sizes. It is formed in a water-in-oil emulsion.

h) Biosynthesis/biological method: It is an environmentally friendly and green approach to the formation of non-toxic and biological nanoparticles. Green synthesis nanoparticles have distinct and enhanced properties that make them suitable for biomedical applications. Microorganisms, biological templates, and various plant parts are used in the biosynthesis of nanoparticles. It includes the biosynthesis method using microorganisms, the biosynthesis method using biological templates, and the biosynthesis method using different plant parts.⁵³

2.4 Characterizations Methods of Nanoparticles

Different methods are used for the analysis and characterization of the properties of NPs. The physicochemical properties and features that can be resolved by each characterization methods are the morphological and topographical, structural and chemical, optical, electronic and electrical, magnetic, thermal, and mechanical characterizations.

2.4.1 Morphological and Topographical Characterization

The morphological and topographical features of NPs include the size, shape, dispersity, localization, agglomeration/aggregation, surface morphology, surface area, and porosity of the NPs. The methods which are used for the characterization of morphological and topographical features of NPs are Scanning electron microscopy (SEM), scanning tunneling microscopy (STM), transmission electron microscopy (TEM), Dynamic light scattering (DLS), Nanoparticle tracking analysis (NTA), Brunauer–Emmett–Teller (BET), and Barrett–Joyner–Halenda (BJH) methods. The SEM, STM, and TEM methods are frequently used for the analysis of morphological and topographical features of NPs such as size, shape, and surface.

a) Scanning electron microscopy (SEM): In SEM, an electron gun is used to produce a beam of electrons that is controlled by a set of lenses to follow a vertical path through the microscope until it hits the samples. Once the sample is hit by the beam, electrons and X-rays are ejected from the sample. Detectors are then used to collect the X-rays and scattered electrons to create a 3D image of the sample. SEM provides different information about the NPs such as size, shape, aggregation, and dispersion.⁵⁴

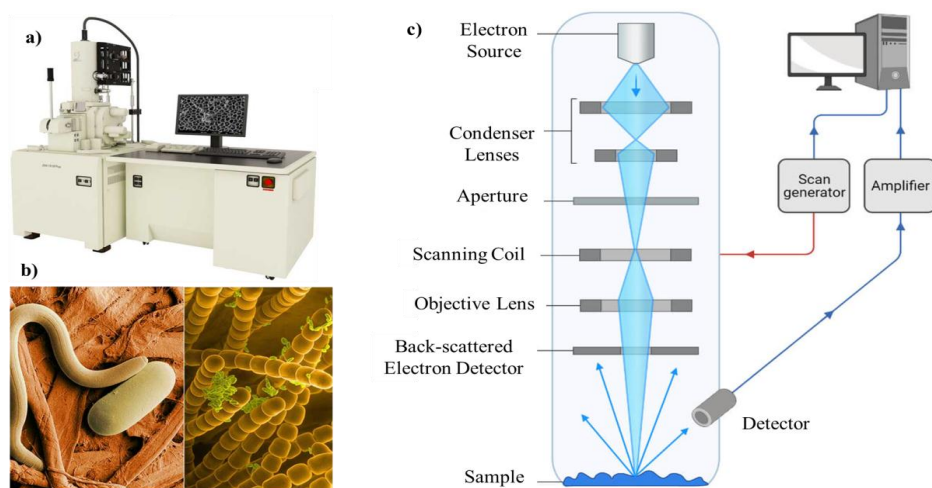


Figure 2.6: Scanning Electron Microscopy; device (a), image (b), working principle (c).⁵⁵

b) Transmission electron microscopy (TEM): TEM provides information about the size, shape, localization, disparity, and aggregation of NPs in two-dimensional images. TEM employs an electromagnetic lens that focuses a very fine beam of electrons into an ultrathin section of the sample. This beam passes through the specimen where the electrons either scatter or penetrate the sample and hit a fluorescent screen at the bottom of the microscope. The difference in electron densities is used for the contrast to create an image of the specimen. TEM can be also used for the characterization of NP crystal structure through the use of selected area electron diffraction (SAED), where the electron beam is focused on a selected area in the sample, and the scattered electrons are used to obtain a diffraction pattern.

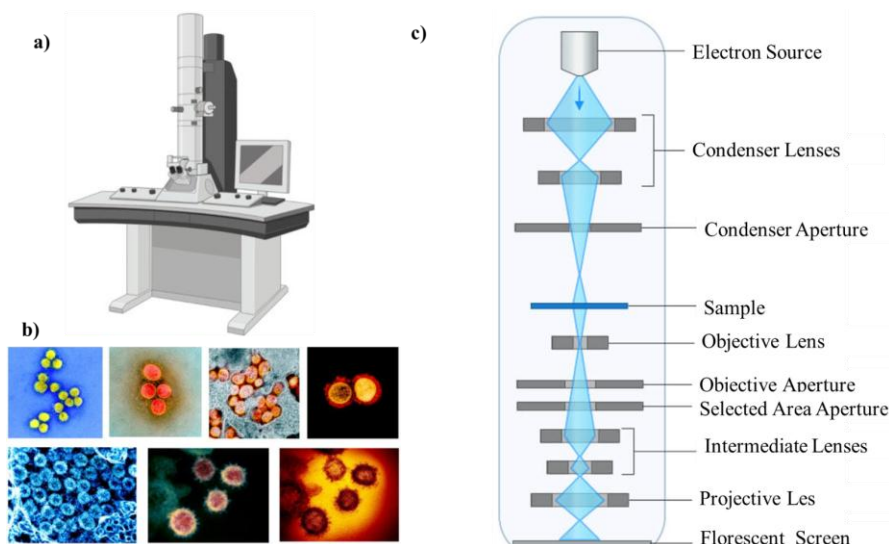


Figure 2.7: Transmission Electron Microscopy; device (a), image (b), working principle (c).⁵⁶

c) Scanning tunneling microscopy (STM): STM is based on the phenomenon of quantum tunneling, where a metallic tip is brought very close to the sample surface and used to apply voltage. When voltage is applied, electrons from the sample surface are extracted creating an electrical current that is used to reconstruct an image of the surface with atomic resolution.⁵⁷ STM is mainly used to characterize the topography of NPs.⁵⁸ TEM was used for the characterization of Ag NPs produced by *Arbutus unedo* leaf extract. The NPs have a spherical morphology with a uniform size of 30 nm. The NPs were found to agglomerate into small aggregates, each including 5–6 NPs. At the same time, the SAED approach was used to determine the crystal structure of the NPs. The majority of the NPs were found to be single crystalline cubic materials.⁵⁹ For the characterization of Ag NPs produced by *Diospyros kakile* leaf extract, SEM helped to show that the NPs were also spherical and the size was 32 nm with some deviations.⁶⁰ STM is less frequently used for the characterization of biogenic NPs.⁶¹

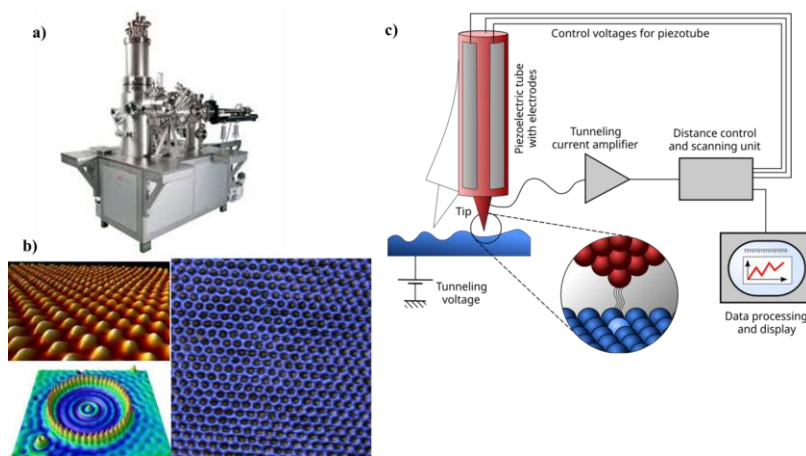


Figure 2.8: Scanning Tunneling Microscopy; device (a), image (b), working principle (c).⁶²

d) Dynamic light scattering (DLS): The DLS technique is used for the analysis of NPs size and size distribution which involves the measurement of light interference based on the Brownian motion of NPs in suspension.⁶³ The size distribution range of NPs is shown as the polydispersity index, which is the output of an autocorrelation function. The polydispersity index values lies between 0 and 1, where 0 represents a completely homogenous population and 1 represents a highly heterogeneous population. DLS also allows the analysis of non-spherical NPs. DLS was used to measure the size and the size distribution profile of a wide range of biogenic NPs. The average size of Ag NPs produced by *Trichoderma koningi* fungus was found to

be around 25 nm and the size distribution profile was between 14 and 34 nm. The polydispersity index for those NPs was 0.681, which indicates that they are polydisperse.⁶⁴ The average size of Ag NPs produced by potato (*Solanumtuberosum*) was found to be around 10–12 nm with a wider distribution profile between 3–65 nm.⁶⁵

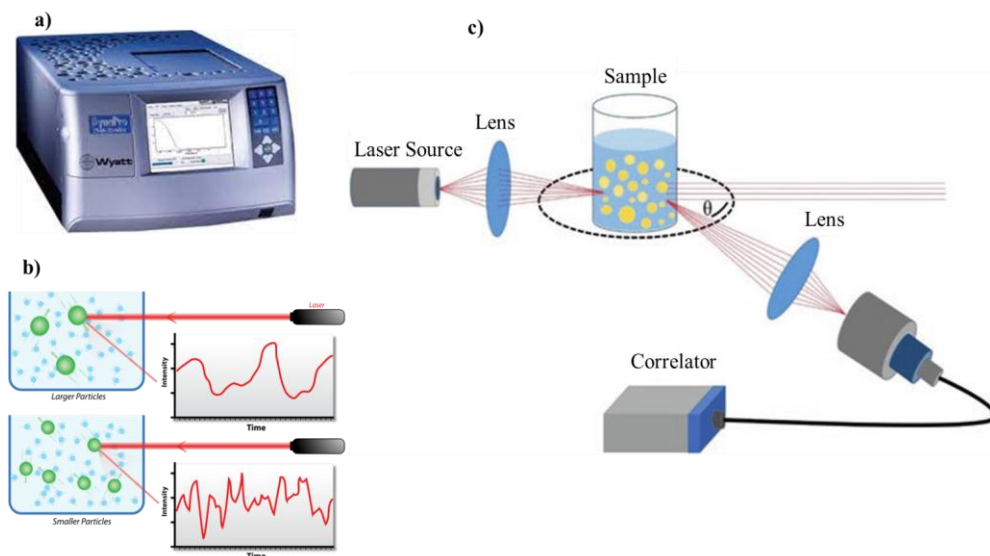


Figure 2.9: Dynamic light scattering; device (a), image (b), working principle (c).⁶⁶

e) Nanoparticle tracking analysis (NTA): NTA method is used for the analysis of NP size in suspensions based on their Brownian motion. Like in DLS, the rate of NP movement is correlated with their size, allowing the measurement of size distribution profiles for NPs with 10–100 nm diameters. Its advantage over DLS is that NP motion is analyzed by video. Individual positional changes of NPs are tracked in two dimensions, which are used to determine NP diffusion rates, and by knowing the diffusion coefficient, the hydrodynamic diameter of the particles can be calculated. In DLS, individual NPs are not visualized, but instead, the time-dependent intensity fluctuations caused by Brownian motion are used to calculate the polydispersity index.⁶⁷ NTA was found to be more precise for sizing mono disperse as well as poly disperse organic NPs compared to DLS.⁶⁸ NTA was used to measure the size and dispersity of Ag NPs produced by *Camellia sinensis*(green tea) powder, the NPs were found to be well dispersed in an aqueous medium with an average size of 45 ± 12 nm.⁶⁹

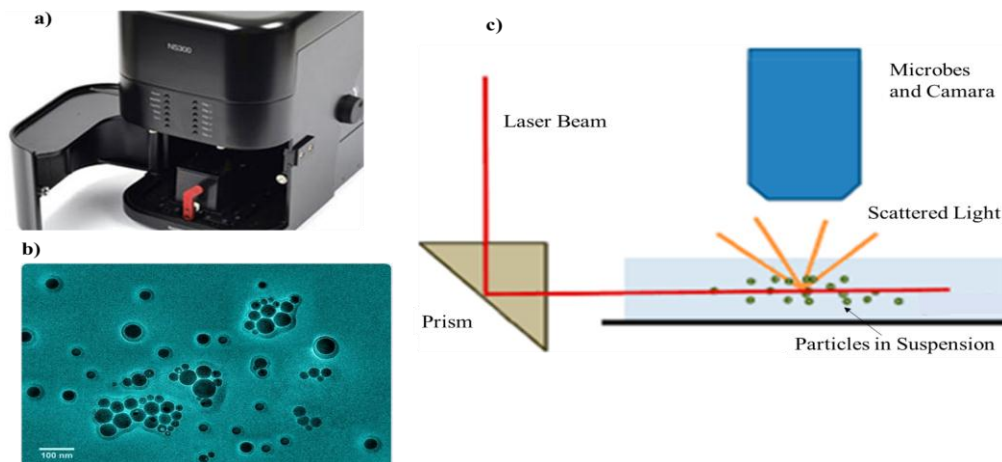


Figure 2.10: Nanoparticle tracking analysis; device (a), image (b), working principle (c).⁷⁰

f) Brunauer–Emmett–Teller (BET) method: BET is considered one of the best methods for the analysis of NP surface area. BET method was employed to measure the surface area of CeO₂ NPs produced by *Eucalyptus globulus* leaf extract. The surface area was found to be 40.96 m²/g of biogenic CeO₂ NPs, much higher than the commercial CeO₂ NPs (8.5 m²/g).⁷¹ BET was also used to measure the surface area of SiO₂ NPs produced by rice husk, CuO NPs produced by *Leucaena leucocephala* leaf extract, and Ag NPs produced by *Acanthospermum hispidum* leaf extract. The surface area was 7.15 m²/g, 47.54 m²/g, and 9.91 m²/g, respectively.⁷² This method is used for the determination of porosity.

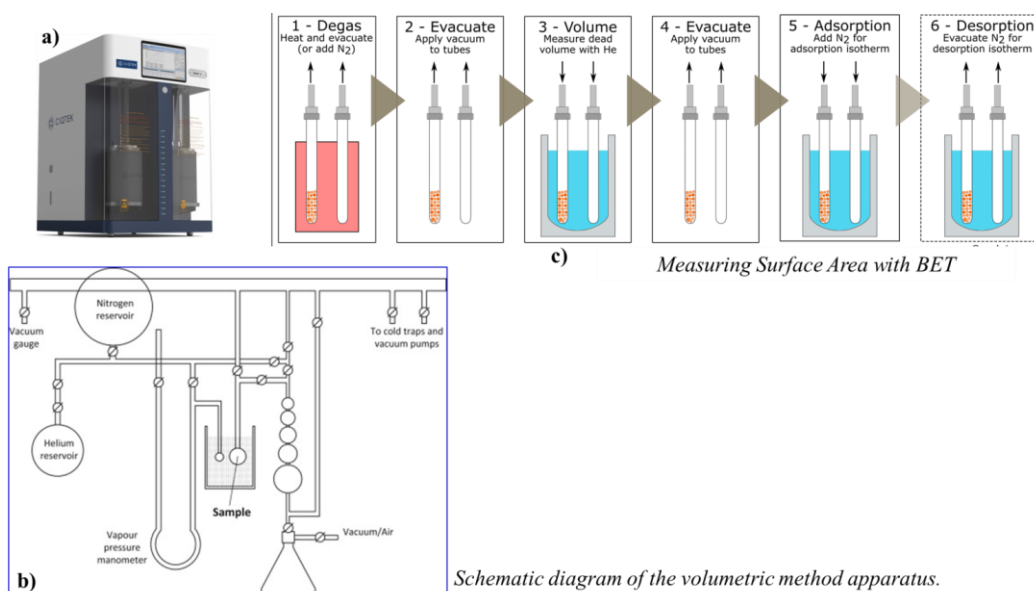


Figure 2.11: Brunauer–Emmett–Teller (BET); device (a), image (b), working principle (c).⁷³

g) Barrett–Joyner–Halenda (BJH) method: The BJH method was employed to study the pore size of a wide range of biogenic NPs. The pore size of CeO₂ NPs produced by *Eucalyptus globulus* leaf extract was found to be 7.8 nm, the pore size of CuO NPs produced by *Leucaena leucocephala* leaf extract was 2.13 nm, the pore size of SiO₂ NPs produced by rice husk and Ag NPs produced by *Acanthospermum hispidum* leaf extract was much larger, being 29.63 nm and 36.34 nm, respectively.⁷⁴

2.4.2 Structural and Chemical Characterization

The structural and chemical features of NPs include composition, phase, crystallinity, functionalization, chemical state (oxidation), surface charge, polarity, bonding, and electrochemical properties. The methods which are used for the characterization of *Structural and chemical properties* of NPs are X-ray diffraction analysis (XRD) Energy-dispersive X-ray spectroscopy (EDX), High-angle annular dark-field imaging (HAADF) X-ray photoelectron spectroscopy (XPS), Cyclic voltammetry (CV), Fourier-transform infrared spectroscopy (FTIR), and Zeta potential analysis methods.

a) X-ray diffraction (XRD): The XRD technique is based on irradiating a material with incident X-rays and then measuring the intensities and scattering angles of the X-rays that leave the material.⁷⁵ It is used for the analysis of NP phase and crystallinity. The resolution and accuracy of XRD can be affected in cases where the samples have highly amorphous characteristics with varied inter atomic distances or when the NPs are smaller than several hundreds of atoms. For the characterization of biogenic Ag NPs, the XRD results of Ag NPs produced by *Trichoderma koningii*, *Solanum tuberosum*, and *Acanthospermum hispidum* leaf extract displayed characteristic peaks occurring at roughly $2\theta = 38^\circ$, 44° , and 64° corresponding to (111), (200), and (220) planes, respectively. These results are in good agreement with the reference to the face-centered cubic structure of crystalline silver. The XRD results of Ag NP s produced by *Solanum tuberosum* were not as clear as the other biogenic Ag NPs and had several impurities.⁷⁶

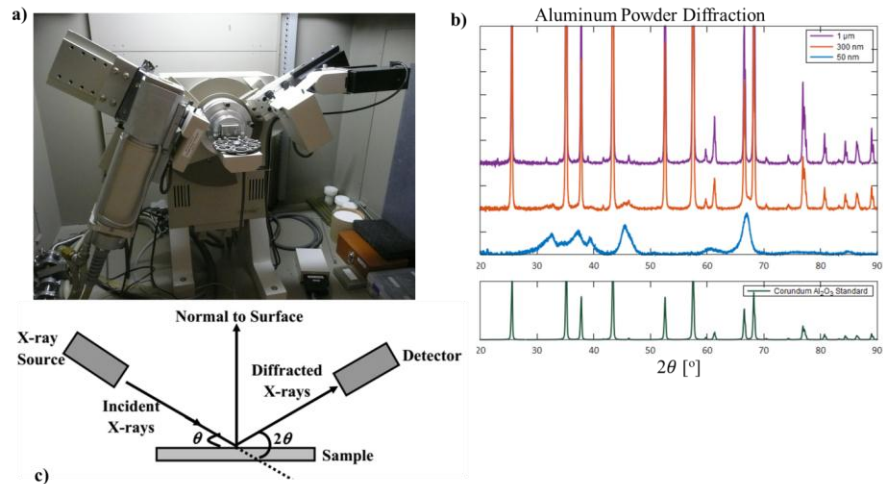


Figure 2.12: X-ray diffraction analysis; device (a), image (b), working principle (c).⁷⁷

b) Energy-dispersive X-ray spectroscopy (EDX): EDX technique is based on the irradiation of the sample with an electron beam. Electrons of the electron beam when incident on the sample surface eject inner shell electrons; the transition of outer shell electrons to fill up the vacancy in the inner shell produces X-rays. Each element produces a characteristic X-ray emission pattern due to its unique atomic structure, and therefore can be used to perform chemical compositional analysis.⁷⁸ The shortfall of EDX is that the resulting spectra give only qualitative compositional information. This technique does not require sophisticated additional infrastructures; usually, it is a small device that is connected to an existing SEM or TEM. This allows the use of SEM or TEM for the morphological characterization and EDX is used simultaneously for the analysis of chemical composition.⁷⁹

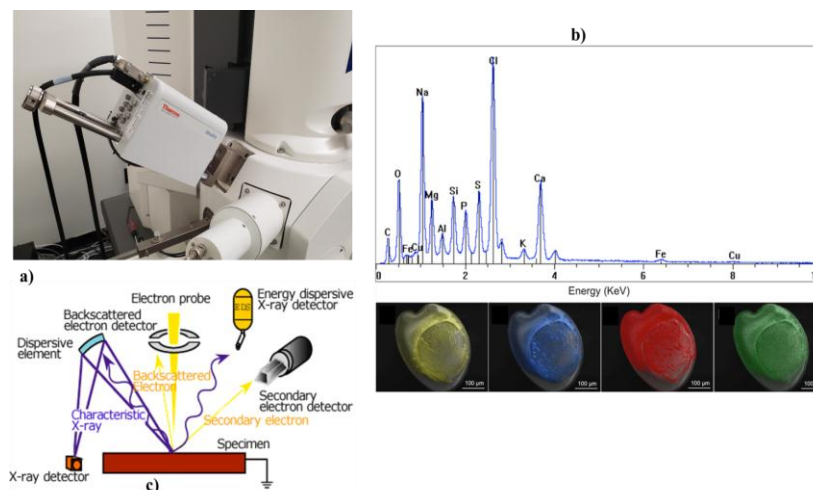


Figure 2.13: Energy dispersive X-ray spectroscopy; device (a), image (b), working principle (c)⁸⁰

c) High-angle annular dark-field imaging (HAADF): HAADF method is used for the elemental mapping of a sample using a scanning transmission electron microscope (STEM). The images are formed by the collection of incoherently scattering electrons with an annular dark-field detector.⁸¹ This method is used for elemental composition analysis usually when the NPs of interest consist of relatively heavy elements. The contrast of the images is strongly correlated with atomic number and specimen thickness.⁸² The employment of this approach in the characterization of Cu NPs produced by *Shewanella oneidensis* revealed that Cu NPs remained stable against oxidation under anaerobic conditions, but when they were exposed to air a thin shell of Cu₂O developed around the NPs.⁸³

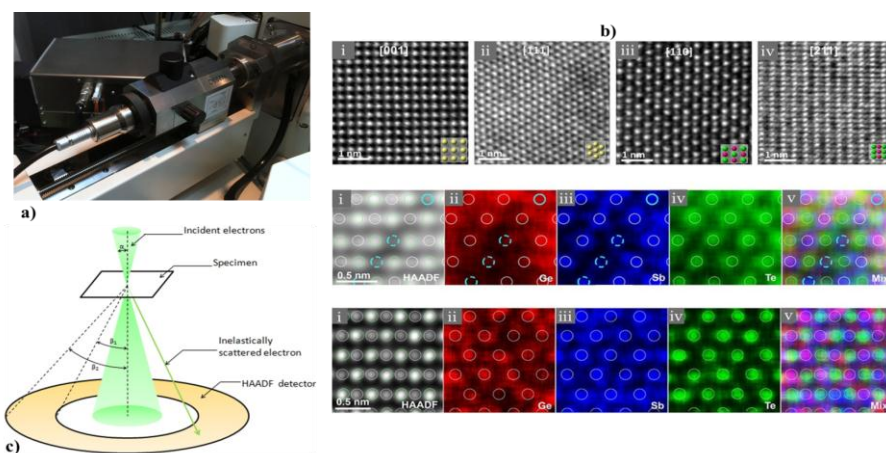


Figure 2.14: Energy dispersive X-ray spectroscopy; device (a), image (b), working principle(c)⁸⁴

d) X-ray photoelectron spectroscopy (XPS): The XPS technique is considered as the most sensitive approach for the determination of NP exact elemental ratios, chemical state, and exact bonding nature of NP materials. XPS is based on the photoelectric effect that can identify the elements within a material, or covering a material, as well as their chemical state with high precision. XPS can also be used to provide in-depth information on electron transfer. XPS was used for measuring the purity of Au NPs produced by cumin seed powder.⁸⁵ XPS was used for the determination of the oxidation states of Ag NPs produced by *Rosa canina*. The two oxidation states for Ag NPs (Ag (0) and Ag (I)). In both cases, the zero-oxidation state was the abundant one, the presence of a small amount of the other oxidation states suggests that some of the NPs were oxidized or had unreduced species. XPS was used for the determination of the exact elemental ratios and the bonding nature of NPs.⁸⁶

e) Fourier transforms infrared spectroscopy (FTIR): The FTIR technique is based on irradiating a material with infrared light, where the absorbed or transmitted radiation is recorded. The resulting spectrum represents a unique fingerprint of samples, and it provides the nature of the sample such as the bonds involved, polarity, and oxidation state of the sample.⁸⁷ FTIR is mainly used for the characterization of organic materials such as the surface chemical composition or functionalization of NPs. It is also used for the identification of contaminants when high purity is sought.⁸⁸ For biogenic NPs, FTIR is usually used for the identification of probable functional groups present on the surface of NPs that are responsible for the reduction and stabilization of the NPs. For plant-mediated NP synthesis, for instance for Ag NPs produced by *Camel-liasinensis*, the FTIR results indicate the presence of *Camellia sinensis* phyto compounds, such as caffeine and catechin, on the surface of Ag NPs that could be responsible for the reduction of Ag or act as stabilizing agents.⁶⁹ For microbe-mediated NP synthesis, FTIR results show the presence of protein residues on the surface of NPs confirming the involvement of different proteins in the reduction/stabilization process, such as in Ag NPs produced by *Streptomyces sp.* NH28.⁸⁹

f) Zeta potential analysis Method: Zeta potential measurements are used for the determination of NP surface charge in colloidal solutions. The surface charge of NPs attracts counter-ions that form a thin layer on the surface of the NPs (called the Stern layer). This layer travels with the NPs as they diffuse through the solution. The electric potential at the boundary of this layer is known as NP zeta potential. The instruments used to measure this potential are called zeta potential analyzers.⁹⁰ Zeta potential values are indicative for NP stability, where higher absolute values of zeta potential indicate more stable NPs.⁵⁸ The zeta potential is a good indicator of the stability of NPs, where NPs with zeta potentials of more than 30 mV or less than - 30 mV are considered stable. Zeta potentials have been measured for a wide range of biogenic NPs. The zeta potential for Ag NPs produced by *Ziziphusjuba* leaf extract of - 26.4 mV.⁹¹ Ag NPs produced by other organisms have different zeta potential values, for example, Ag NPs produced by *Punicagra-natum* peel extract have a zeta potential of - 40.6 mV indicating their higher stability,⁹² while Ag NPs produced by *Aspergillustubingensis* have a zeta potential of +8.48 indicating their relative instability.⁹³ The pH of the sample is another important parameter for zeta potential values, the higher the pH the lower the zeta potential value.⁹⁴

g) Cyclic voltammetry (CV): CV is an electrochemical technique for measuring the current response of redox-active solutions to a linearly cycled potential sweep between two or more set values. It is used for determining information about the reduction potential of materials, the kinetics of electron transfer reactions, and the thermodynamics of redox processes.⁹⁵ It can be employed for two different purposes in the context of biogenic NP characterization. Firstly, CV can be used for measuring the stability of NPs in electrocatalysis. For this purpose, the biogenic NPs are assembled on an electrode of the electrolysis cell and are tested for their electro catalytic behavior against a redox reaction over different cycles. As an example, Ag NPs produced by *Citrus sinensis* were found to be stable in phenolic compound redox reactions over multiple cycles.⁹⁶ Secondly, CV can be used for monitoring the progress of reduction of metallic NPs or for the determination of the reducing agent involved in the reduction.⁹⁷

2.4.3 Characterization of optical, electronic, and electrical properties

The optical, electronic, and electrical features of NPs include absorption, reflectance, fluorescence, luminescence, electronic state, band gap, photo activity, and electrical conductance properties of NPs. The methods that are used for the characterization of optical properties of NPs are Raman spectroscopy, Ultraviolet-visible spectroscopy (UV-vis), photoluminescence spectroscopy (PL), and UV-vis diffuse reflectance spectroscopy (DRS).

a) Raman spectroscopy: This technique is based on irradiating a sample with monochromatic light emitted by a laser, in which the interactions between the laser light and molecular vibrations (photons and phonons) are recorded. It records the elastically scattered photons, known as Raman scattering (named after the Indian physician C. V. Raman).⁹⁸ The output Raman spectroscopy is a unique fingerprint for each sample. It is used to characterize the chemical and intermolecular bonding of the sample. It can also be used to characterize the crystallographic orientation of the sample and it is used for the characterization of optical properties nanoparticles.⁹⁹ Raman spectroscopy was used to characterize Fe₃O₄ NPs produced by *Pisumsativum* peel; the researchers found that the NPs were Fe₃O₄ NPs with a face-centered cubic phase which was in agreement with their XRD measurements.¹⁰⁰ Surface-enhanced Raman spectroscopy (SERS) provides a more sensitive, specific, and selective technique for identifying molecular structures.¹⁰¹ It is also used for the characterization of the optical

properties of NPs, where the recorded photons and phonons are used to understand the plasmonic resonance of NPs. The SERS technique was used to study Au NP surface-associated bimolecular to narrow down the list of bimolecular involved in the bio-production process. The researchers found that several bimolecular such as, glutathione, β -carotene, chlorophyll, and hydroxyquinoline were associated with Au NPs surface, thus, ruling out other molecules such as, glutaraldehyde fixing agent, saccharides, lipids, and DNA from the list.¹⁰²

b) Ultraviolet–visible spectroscopy (UVS) and photoluminescence spectroscopy (PL): In absorption spectroscopy such as UV–vis, the transition of electrons from the ground state to an excited state is measured, while in photoluminescence spectroscopy, the transition of electrons from the excited state to the ground state is measured.¹⁰³ UV–vis spectroscopy uses visible and UV light to measure the absorption or reflectance of a sample. In photoluminescence spectroscopy, usually UV light is used to excite the electron and then measure the luminescence or fluorescence properties of a sample. UV–vis spectroscopy is used for the characterization of the optical properties of NPs. For instance, for the characterization of the optical properties of Ag NPs produced by *Trichoderma viride*, the UV–vis spectrum showed that a Ag surface Plasmon band occurs at 405 nm, which is a characteristic band for Ag NPs. The intensity of this band over the reaction time increased as a result of increasing Ag NP concentration in the solution. The photoluminescence properties of these NPs were recorded, with an emission in the range between 320–520 nm, which falls in the blue-orange region.¹⁰⁴ For biogenic Cu NPs, the common absorption peaks are located between 530–590 nm. The difference in NP size and the bio-active molecules used for the reduction process is believed to be the reasons behind the differences in the absorption peaks.¹⁰⁵ For instance, 15 nm spherical Cu NPs produced by *Calotropis procera* have an absorption peak of 570 nm,¹⁰⁶ while 76 nm spherical Cu NPs produced by *Duranta erecta* have an absorption peak of 588 nm.¹⁰⁷ The same applies to photoluminescence effects, where 27 nm spherical Cu NPs produced by *Tilia* extract emit light of 563 nm (dark brown),¹⁰⁸ while 19 nm spherical Cu NPs emit light of 430 nm (green).¹⁰⁹

c) UV–vis diffuse reflectance spectroscopy (DRS): DRS uses UV and visible light to measure the diffuse reflectance of material (the reflection of light in many angles, as opposed to specular reflection). The resulting diffuse reflectance spectra are used to determine the electronic state of a sample, which is then used to calculate the band gap. Band gap determination

is crucial for determining conductance and photocatalytic properties especially for semiconductor NPs.¹¹⁰

The DRS technique was used to calculate the bandgap for a wide range of biogenic NPs. For instance, TiO₂ NPs produced by *Andrographis paniculata* exhibit an optical energy bandgap of 3.27 eV.¹¹¹ Interestingly, biogenic ZnO NPs produced by different organisms show different bandgaps, for example, ZnO NPs produced by *Pseudomonas putida* have a bandgap of 4 eV¹¹² while ZnO NPs produced by *Calotropis procera* leaf extract have a bandgap of 3.1 eV.¹¹³

2.4.4 Characterization of magnetic properties

The magnetic features of NPs include magnetization, Raman magnetization coercivity, magnetic field intensity, magnetic force, and magnetic susceptibility. The magnetic properties of NPs are potentially giving NPs great advantages in catalysis, electronics, and medical applications. Several techniques were developed for the detection and quantification of small magnetic moments in NPs. The common ones are Magnetic force microscopy (MFM), Vibrating sample magnetometer (VSM), Superconducting quantum interference device (SQUID) magnetometer, and Electron spin resonance spectroscopy (ESR), and spectroscopic ellipsometry.

a) Magnetic force microscopy (MFM): MFM technique is a variety of atomic force microscopy (AFM), in which a magnetic tip is used to scan the sample. The magnetic tip is approached very close to the sample, where the magnetic interactions between the tip and the sample are recorded.¹¹⁴ At closer distances to the sample (0–20 nm), other forces such as van der Waals forces also interact with the tip. Therefore, MFM measurements are often operated with two-pass scanning method. The tip is firstly used to measure the topography of the sample including the molecular forces as van der Waals. Afterwards, the tip is lifted and a second scan is operated following the same. The first scan is done very close to the surface to obtain the topography of the sample. Then, the tip is lifted and a second scan is performed following the topography outline obtained in the first scan topography outline. In the second scan, the short-ranged van der Waals forces disappear and the long-range magnetic forces are almost exclusively recorded. Researchers found that 22 nm was the optimal scanning height for the second scan, at which van der Waals forces are very weak while the distance is still small enough to measure the magnetic interactions for Pd-Fe bimetallic NPs.¹¹⁵ In a different study, MFM was

used to characterize the magnetic properties and to estimate the size of the magnetic kernel of the magnetisms produced by the same strain, and it was determined that the NPs behaved like single mono domain nanomagnets.¹¹⁶ The magnetic properties of NPs made from materials such as Pd that only exhibit significant magnetism on the nanoscale can also be studied by MFM, however, the magnetic moment of these NPs is much lower than for ferromagnetic NPs. The magnetic decoration of Pd NP samples with Fe₂O₃ NPs strongly enhances the weak magnetic signal of Pd NPs up to 15times.¹¹⁷ This approach could make the MFM technique useful for the characterization of weak magnetic NPs.

b) Vibrating sample magnetometry (VSM): VSM technique measures the magnetic properties of materials based on Faraday's law of induction. In VSM, the sample is placed in a constant magnetic field in a special holder that vibrates vertically. As the holder starts vibrating, the magnetic moment of the sample creates a magnetic field that changes as function of time. The alternating magnetic field created in the sample induces an electric current that is recorded and used to calculate the magnetic properties of the sample. VSM was used to compare the magnetic properties of iron oxide NPs produced *Moringa oleifera* with the magnetic properties of the same NPs but coated with chitosan. The researchers found that saturation magnetization, remnant magnetization, and coercivity have lower values when the NPs are coated with chitosan.¹¹⁸

c) Superconducting quantum interference device (SQUID) magnetometer: SQUID technique measures the magnetic properties of materials based on the Josephson effect. Niobium or other metal alloys are used in the device which needs to be operated at temperatures very close to the absolute zero to maintain superconductivity, where liquid helium is used to maintain the cold environment.¹¹⁹ However, other kinds of SQUID also exist where high-temperature superconductors are used. After reaching superconducting environments, the Josephson junctions contained in the device help to create a super current, which is recorded and used to calculate the magnetic properties of the sample¹²⁰ for the characterization of iron oxide NPs produced by *Cnidium monnieri* seed extract, SQUID magnetometer revealed the saturation magnetization, remnant magnetization, a coercivity, and a magnetic susceptibility at room temperatures, indicating the super paramagnetic behavior of these NPs. SQUID magnetometer was also used for the characterization of the magnetic properties of zinc incorporated magnetite

NPs produced by *Geobactersulfurreducens*, showing that the loading of only 5% zinc results in the enhancement of saturation magnetization of the NPs by more than 50%.¹²¹

d) Electron spin resonance spectroscopy (ESR): ESR technique measures the magnetic properties of materials by characterizing and quantifying the unpaired electrons in the sample when the sample is placed in strong magnetic field. The unpaired electrons can change their spins by absorbing or emitting photons, in ESR the sample is irradiated with microwave pulses to excite electron spins until a resonance state is reached.¹²² It can be used to measure the ferromagnetic and anti-ferromagnetic properties of NPs. ESR was used to characterize the magnetic properties of iron oxide NPs produced by *Ficuscarica*. The trees naturally produce iron oxide NPs as a defense mechanism when they are subjected to stress. The researchers found that the magnetic properties of iron oxide NPs produced by the same tree but grown in different environmental conditions have different magnetic properties. In addition, the magnetic anisotropy of the signal was visible as the magnetic properties of these NPs varied strongly at different temperatures.¹²³ ESR was also used to characterize the magnetic properties of Se nanomaterials produced by anaerobic granular sludge. The ESR results revealed the presence of Fe (III) atoms incorporated in the Se nanomaterial, which enhanced their overall magnetic properties, giving it ferro-magnetic behaviour.

e) Spectroscopic ellipsometry: This technique is based on irradiating a sample with polarized light to measure changes in polarization. It is widely used to calculate the optical constants of a material (refractive index and extinction coefficient).¹²⁴ This technique is also used to characterize the electrical conductivity and dielectric properties of materials.¹²⁵ Spectroscopic ellipsometry is not a common technique for the characterization of biogenic NPs. For chemically produced NPs, the optical properties for different-sized Au NPs partially embedded in glass substrate were measured by spectroscopic ellipsometry. In this example, a clear transition from LSPR to SPR mode was found as the thickness increases. The partially embedded Au NPs had much higher refractive index sensitivity compared to Au NPs fully immobilized in a glass substrate.¹²⁶ Spectroscopic ellipsometry was also used to measure the changes in the optical constants of a layer of 5 nm ZnO NPs induced by UV illumination. It was found that the UV illumination of ZnO NPs in inert atmospheres resulted in a clear blue shift in the absorption. The UV illumination of ZnO NPs results in the desorption of O₂ from the NPs surface leading to the population of the lowest levels in conduction band with mobile electrons. This phenomenon is

reversible, in which the exposure to O₂ from air results in the scavenging of these mobile electrons.¹²⁷

2.4.5 Characterization of Thermal Properties

The thermal features of NPs include melting points, crystallization and structural-phase transition points, heat capacity, thermal conductivity, and thermal and oxidative stability. Several techniques can be used for the characterization of the thermal features of NPs. The common ones are Differential scanning calorimetry (DSC), Differential thermal analysis (DTA), Thermogravimetric analysis (TGA), and Transient hot wire (THW) methods.

a) Differential scanning calorimetry (DSC): DSC technique is widely used to measure melting points, crystallization points, structural-phase transition points, latent heat capacity, heat of fusion, and oxidative stability. For the characterization of Ag NPs produced by *Rhodomyrtustomentosa* leaf extract, DSC showed three exothermic peaks at 44 °C, 159 °C, 243 °C, and an endothermic peak at 441 °C. The first peak (at 44 °C) indicates that this temperature the NPs face a gradual loss of water from their surface. The second peak (at 159 °C) shows that the thermal decomposition of the sample happens at this temperature. The last temperature (441 °C) indicates the melting temperature for those NPs.¹²⁸ For Ag NPs produced by *Parthenium hysterophorus* leaf extract, DSC showed that their melting temperature was at 750 °C. The researchers also found that these NPs had completely thermally decomposed and crystallized simultaneously.

b) Differential thermal analysis (DTA): DTA technique is based on heating or cooling a sample and an inert reference under identical conditions, where any temperature difference between the sample and the reference is recorded. DTA is primarily used for the study of phase diagrams and transition temperatures. DTA is also used to measure the melting points, thermal, and oxidative stability.¹²⁹

c) Thermogravimetric analysis (TGA): TGA technique measures the change in the mass of a sample as a function of temperature and/or time in a controlled atmosphere. TGA technique is mainly used to study the thermal stability of materials, and it is used to measure structural-phase transition points, thermal activation energies, and oxidative stability. The resulting thermogram is unique for each compound and therefore can also be used for the determination of

material composition.¹³⁰ TGA and DTA are usually combined in the same thermal analyzing instrument, called thermogravimetry/differential thermal analysis (TG/DTA). TG/DTA is a common technique for the characterization of thermal properties of biogenic NPs. For instance, the thermal properties of Ag NPs produced by *Daphne mucronate* leaf extract were studied in the range between 0–1000 °C where the sample was heated at rate of 10 °C/min. The researchers found that between 400–500 °C the NPs faced a dominant weight loss, while the weight loss below 400 °C and above 500 °C was negligible and showed an intense exothermic peak in the range between 400–500 °C, this indicates that the crystallization of NPs happens in this temperature interval.¹³¹

d) Transient hot wire method (THW): THW method is used for the determination of thermal conductivity based on increasing the temperature of a material by a thin hot wire as a function of time, where the heating wire is located directly in the test sample. The advantage of THW method over other thermal conductivity measurement methods is the very short measuring time; this gives high accuracy of thermal conductivity due to the negligible values of convection in such short times.¹³² THW methods, the NPs are added to a solution (usually water or ethylene glycol) forming a colloidal dispersion called a nanofluid. Then thermal conductivity of the nanofluid is measured and compared to the thermal conductivity of the base fluid, giving a thermal conductivity ratio which is used to evaluate the thermal conductivity of different NPs. The thermal conductivity ratios of three different concentrations (0.12, 0.18, and 0.24%) of biogenic SnO₂ NPs produced by *Punicagranatum* seed extract were measured in ethylene glycol at 303 K. The researchers found a linear relationship between NPs concentration and the thermal conductivity. The thermal conductivity enhancement of nanofluid to base fluid was between 6 and 24%.¹³³

2.4.6 Characterization of mechanical properties

The mechanical features of NPs include toughness, tensile and compressive strengths, elasticity, viscoelasticity, hardness, and stiffness. The known methods that can be used for the characterization of the mechanical properties of NPs are Tensometry Instrumented indentation testing, Dynamic mechanical analysis (DMA), and Dynamic mechanical analysis (DMA).

a) Tensometry: It is used to measure the elasticity (elastic modulus), tensile and compressive strengths (Young's modulus) of materials. The machine used for this method is

called a universal testing machine (UTM) or a tensometer. The sample is placed between grips and an extensometer, where changes in gauge length are recorded as a function of load.¹³⁴ Other mechanical changes in addition to the change in gauge length are also recorded in this machine, such as the elasticity. The mechanical properties of different biogenic NP-containing composites can be measured by this machine. For example, the mechanical properties of orthodontic elastic ligatures containing Ag NPs produced by *Heterotheca inuloides* were studied by comparing the maximum strength, tension, and displacement of the composite with and without the biogenic NPs. The researchers found that maximum strength, tension, and displacement have improved after the addition of Ag NPs. Interestingly, the addition of biogenic Ag NPs produced by *Diospyros lotus* fruit extract to starch and polyvinyl alcohol hydro gel membranes resulted in an adverse effect. The researchers attributed this adverse effect to the possibility that the addition of Ag NPs could have resulted in blocking the cross linking between starch and polyvinyl alcohol, or to the possibility of the formation of break age points in the polymer matrix due to NPs agglomeration.¹³⁵

b) Instrumented indentation testing: This method is used to characterize the hardness features of materials by using a well-defined hard indenter tip typically made of diamond. The indenter tip is used to make an indentation in the sample by placing incremental loads on the tip, after which the area of indentation in the sample is measured and used to calculate the hardness features.¹³⁶ The method is also called micro- or nano-indentation testing. This method was used to characterize the mechanical properties of calcite NPs produced by *Ophi-ocomawendti* brittle star. The arm plates of this brittle star are covered by hundreds of nanoscale calcite lenses that focus light onto photoreceptor nerve bundles positioned beneath the brittle star. The researchers used the nanoindentation method to compare Young's modulus, hardness and fracture toughness of biogenic calcite with geo-calcite. The results showed that the biogenic calcite lenses have higher hardness and fracture toughness compared to geo-calcite (more than twofold). The mechanical properties of silica cells compared to other types of cells of Moso bamboo (*Phyllostachys pubescens*) were studied by instrumented indentation testing. The researchers found that the cell wall of silica cells display higher hardness and elastic recovery compared to fiber and epidermal cells, which is attributed to the presence of biogenic SiO₂ NPs in the silica cells.¹³⁷

c) Dynamic mechanical analysis (DMA): DMA method is used to study the mechanical properties of materials by measuring the strain of a material after applying a stress. DMA method helps to obtain three different values: storage modulus, loss modulus, and loss tangent. These values are important to give an overview about the stiffness and visco-elasticity behavior of materials.¹³⁸ The DMA method was used to characterize the mechanical properties of polymethyl methacrylate denture base polymer filled with Ag NPs produced by *Boesenbergia rotunda*. In this study frequency sweep test was used to determine the viscoelastic behavior of this nano composite where the temperature was constant at 37°C and the frequency was increasing from 0.5 to 100 Hz in tension mode. The researchers found frequency dependence for storage modulus, loss modulus, and loss tangent for the nanocomposite with various Ag NPs loading concentrations. The frequency dependence of storage modulus, loss modulus, and loss tangent indicates the visco-elastic response of this polymer. The results showed that the storage modulus for the nanocomposite is much higher than the loss modulus over the range of frequencies, indicating the elastic dominance of the nanocomposite. The researchers found that storage and loss moduli increase with increasing Ag NPs loading concentrations, which is due to the interaction between polymethyl methacrylate and Ag NPs.¹³⁹ The behaviour of storage modulus and loss tangent was studied as a function of temperature for different cellulose nanocrystals loading concentrations. The results showed that the unloaded polymer behaves like an amorphous polymer, the storage modulus remains constant until the temperature reaches 25 °C then it starts to sharply decrease due to glass–rubber transition. A relaxation process was also evident for the unloaded polymer, where the loss tangent reaches its maximum at 35 °C then it starts to fall. The addition of cellulose nanocrystals to the polymer positively enhanced both effects. The dramatic drop of storage modulus at 25 °C was less for the nanocomposite, where the drop for the polymer loaded with 15% cellulose nanocrystals was almost cancelled. Similar positive enhancement was found for loss tangent. These enhancements could be attributed to the mechanical coupling effect, in which the NPs connect and form stiff continuous network linked through hydrogen bonding.¹⁴⁰

2.5 Properties of Nanoparticles

The properties of nanometer-scale materials differ significantly from those of atoms and bulk materials due to surface charge/interaction, crystallography, composition, surface area, and nanoscale size effects, which can be seen in the magnetic, optical, electrical, mechanical,

chemical, and physical properties of nanomaterials. The purity and performance of the nanoparticles are determined by its chemical or elemental composition. Particle size is one of the most fundamental and important measurements for nanoparticle characterization. Electron microscopy is the most commonly used technique to measure the size and its distribution. The surface area-to-volume ratio of a nanoparticle has a significant impact on its performance and properties. The surface area is most commonly measured using Brunauer–Emmett–Teller (BET) analysis. A nanoparticle's interactions with a target are determined by either its surface charge or its overall charge. One of the most common applications for a zeta potentiometer is to measure the surface charges and dispersion stability of a substance in a solution. The scientific study of the arrangement of atoms and molecules within crystals and other materials is known as crystallography. Crystallography can be used to determine the structural organization of nanoparticles using powder x-ray diffraction, electron diffraction, or neutron diffraction. Nanomaterial's concentration is needed to quantify the number of nanomaterials dispersed throughout the gaseous phase in order to calculate the concentration of air or gas required for the operation. Generally, the common properties of nanoparticles are physical, magnetic, electrical, chemical, mechanical and optical properties.

2.5.1 Physical Properties of Nanoparticles

The melting point of a bulk material is not dependent on its size, but the melting point of nanomaterial depends on its size. Because as the particle size of the nanoparticles decreases, the melting point decreases due to the unbounded surface atoms. The total volume of a bulk material remains unchanged when it is subdivided into nanoscale materials, but the collective surface area increases. In comparison to bulk materials, this results in an increase in the surface-to volume ratio at the nanoscale. The surface molecules or atoms have a high surface energy and a proclivity to agglomerate.¹⁴¹ The physical properties of elements can change at the nanoscale.



Figure 2.15: The colors of gold and silver nanomaterials are size-dependent, as are their effects on the coloring of stained glass.¹⁴²

2.5.2 Magnetic Properties of Nanoparticles

The magnetic behavior of elements can change at the nanoscale because of the size of magnetic nanoparticles. The nano structuring of bulk magnetic materials alters the curves, resulting in soft or hard magnets with improved properties at the nanoscale. The size has the ability to increase coactivity and super-paramagnetic behavior at critical grain sizes. Nonmagnetic bulk materials can become magnetic at the nanoscale. Metallic and semiconductor NPs possess interesting linear absorption, photoluminescence emission, and nonlinear optical properties due to the quantum confinement and localized surface plasmon resonance (LSPR) effect.¹⁴³

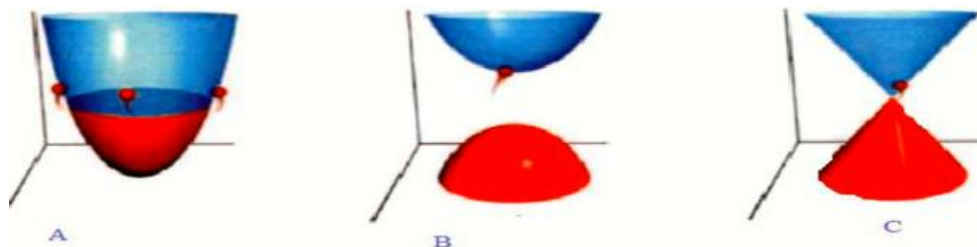


Figure 2.16: Electrical behavior of nanotubes: A, metal; B, semiconductor; C, graphite.¹⁴⁴

2.5.3 Electrical Properties of Nanoparticles

Nanomaterials can increase conductivity in ceramics, but increase electric resistance in metal. Electron conduction is delocalized in bulk materials, which means electrons can move freely in all directions. When the scale is reduced to the nanoscale, the quantum effect takes over; electron delocalization occurs along the axis of nanotubes, nanorods, and nanowires. Due to electron confinement, the energy bands are replaced by discrete energy states, causing conducting materials to behave as either semiconductors or insulators. This result indicates that the metal is becoming a semiconductor. Carbon nanotubes, for example, can be either conductors or semiconductors depending on their nanostructure. To reduce the diameter of the wire, the number of electron wave modes contributing to electrical conductivity is reduced in well-defined quantized steps.

2.5.4 Chemical Properties of Nanoparticles

The applications of this substance are determined by its chemical properties, which include the reactivity of the nanoparticles with the target and their stability and sensitivity to elements such as moisture, environment, heat, and light. The flammability, corrosiveness, anti-

corrosiveness, oxidative potential, and reduction potential of the nanoparticles all play a role in determining their applications. Nanomaterials have significantly improved or novel catalytic properties such as reactivity, selectivity, and catalysts compared to their bulk analogues.

2.5.5 Mechanical Properties Nanoparticles

Materials mechanical properties of the materials, such as elasticity, ductility, tensile strength, and flexibility, play an important role in their application. Influence on mechanical properties in nanomaterials, such as increased hardness, yield strength, elastic modulus, and toughness compared to bulk materials. The strength and hardness of nanostructured materials increase with decreasing grain size and grain boundary deformation. The increase in mechanical strength is simply due to a lower probability of defects and an increase in imperfection. It improved alloy hardness and toughness as well as ceramic superplasticity.

2.5.6 Optical Properties of Nanoparticles

Metallic and semiconductor nanoparticles possess interesting linear absorption, photoluminescence emission, and nonlinear optical properties due to the quantum confinement and localized surface plasmon resonance (LSPR) effect. The efficiency of system operation was determined by the optical properties of nanoparticles that depended on their structure, size, shape, and radiation wavelength.¹⁴⁵ LSPR phenomena arise when the incident photon frequency is constant with the collective excitation of the conductive electrons.²⁸ Due to this phenomenon, noble metal nanoparticles exhibit a strong size-dependent UV–visible extinction band that is not present in the spectra of bulk metals. Generally, the optical properties of nanoparticles depend on the size, shape, and the dielectric environment of the NPs. The collective excitations of conductive electrons in metals are called plasmons.¹⁴⁶ Depending on the boundary conditions, bulk plasmons, surface-propagating plasmons, and surface-localized plasmons are distinguished (Fig 18A–C). Because of their longitudinal nature, the bulk plasmons cannot be excited by visible light. The surface-propagating plasmons propagate along metal surfaces in a waveguide-like fashion.¹⁴⁷

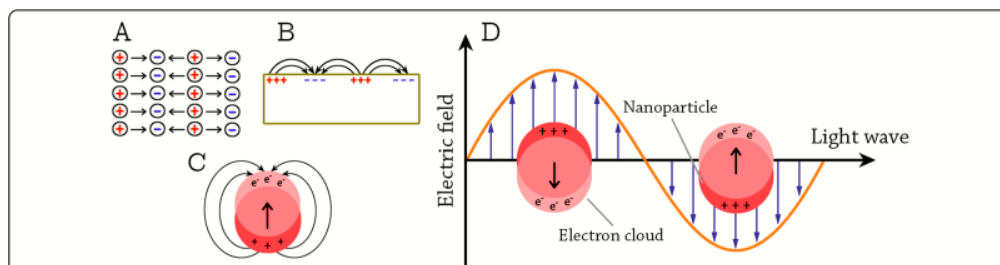


Figure 2.17: Graphical illustrations of The Types of Plasmon's. A Bulk; B surface Propagating; C Surface Plasmon's; And D Graphical Illustration of Local Surface Plasmon Resonance.¹⁴⁸

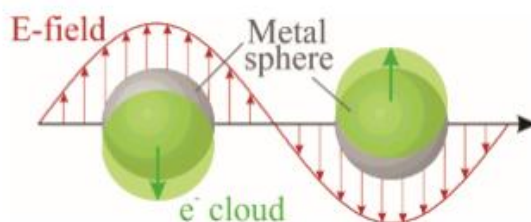


Figure 2.18: Schematic of plasmon oscillation for a sphere, showing the displacement of the conduction electron charge cloud relative to the nuclei.¹⁴⁸

In the case of nanoparticles, when they are irradiated by visible light, the oscillating electric field causes the conductive electrons to oscillate coherently. When the electron cloud is displaced relative to the nuclei, a restoring force arises from Coulomb attraction between electrons and nuclei that results in oscillation of the electron cloud relative to the nuclear framework.¹⁴⁹ This creates uncompensated charges at the nanoparticle surface. As the main effect producing the restoring force is the polarization of the nanoparticle surface, these oscillations are called surface plasmons and have a well-defined resonance frequency. The significant differences in their optical properties based on the size of particles. Researchers found that the shape of the NPs also is critical for the optical properties, the plasmon resonance wavelength shifts to the red as the NPs become more oblate. Plasmon resonance strongly depends on NPs shape. With respect to the dielectric environment of the NPs, both the surrounding solvent and the support (substrate) were found to be critical for the optical properties. The Plasmon wavelength linearly depends on the refractive index of the solvent.

Localized surface plasmon resonance (LSPR) is an optical property of nanoparticles. Studies have shown that the line width is influenced by the size of nanoparticles. Due to their very small size, nanoparticles can lose their LSPR and become photoluminescent.¹⁵⁰ As a result of quantum confinement in nanomaterials, visible light emission can be tuned by varying the nanoscale dimensions. It has been discovered that as the size of the nanomaterials decreases, the

peak emission shifts toward shorter wavelengths. Matter can change color at the nanoscale; for example, gold nanospheres can turn to yellow at 100 nm, greenish yellow at 50 nm, and red at 25 nm, while silver can also turn orange at 200 nm, light blue at 90 nm, and blue at 40 nm spherical thin film length. The optical properties of nanoparticles are intensively investigated because they are widely used for technical applications. Their capability to interact intensively with light is used for amplification of stimulated Raman scattering and fluorescence. Metal (including copper) nanoparticles are widely used in nonlinear optics devices.¹⁵¹ The noble metal nanoparticles of Cu, Au, and Ag have interesting optical properties due to their large cross-section. These noble metal nanoparticles express the unique absorption peak in the visible region known as the surface plasmon resonance (SPR) peak. This is because of mutual oscillations of the cloud of conduction electrons on metal nanoparticles. When the frequency of vibration matches that of the electromagnetic field, a huge amount of energy is shifted from the field to metal nanoparticles. The Ag and Au nanoparticles have been used for plasmonic applications due to their intense SPR peak and multipurpose performance such as biocompatibility etc.¹⁵² Many researchers have effectively used Au and Ag nanoparticles and their alloy nanoparticles into the buffer layer of polymer solar cells to enhance their light-harvesting power. Their improvement in photocurrent is reported due to the SPR and enhancement in backscattering. All these surveys have revealed an enhanced absorption of light and increased power conversion efficiency. But the high cost of Au and Ag nanoparticles hinders the development of a cost-effective photovoltaic device.¹⁵³

The copper nanoparticles are interesting in point of view as copper is a non-expensive metal and is easily available also. The suitable and most commonly used technique for developing the outstanding optical properties of metal nanoparticles including copper nanoparticles is to integrate them in an appropriate matrix and will also prevent the oxidation probability of metal and stabilize them in the matrix.¹⁵⁴

The optical characteristics of copper nanoparticles are impressive due to the fact of a rare phenomenon of harmonicity of energy of SPR with inter-band shift, although for silver and gold nanoparticles, the plasmon response energy remains comparatively lower to the inter-band shift. The dependence of the inter-band shift edge on particle size is occurring mainly by the surface stress-induced alterations in lattice constant and correlated alterations in electronic band structure.¹⁵⁵ Shen et al.¹⁵⁶ have reported high-performance polymer solar cells improved by

merging of copper nanoparticles. They defined a drop in device resistance and enhancement of sharp current density and power conversion efficacy due to copper nanoparticles.

Another interesting feature to study is to have a control on the SPR wavelength of noble metal nanoparticles, for which one has to understand the basics of Mie scattering¹⁵⁷ and the parameters on which SPR wavelength is dependent. The position of SPR peak can be characterized by the Mie theory in the easiest case in which all particles are considered to be spherical and isolated to one another so that there is absolutely no particle-particle interaction term in the effective potential of the system. The parameters which can be played are the size/shape of nanoparticles, the dielectric constant of metal, and the matrix. The post-deposition techniques which can be used to alter these parameters are mainly thermal annealing and a thermal annealing by ion irradiation.

A widely applied thermal annealing is a method where the entire film is provided with high-temperature treatment in an inert atmosphere. An additional essential method is ion irradiation where the selective area of the thin film can be irradiated and altered consequently. Ion irradiation is not merely a substitute for heat treatment, but an improved method that produces a better control at the discharge of a particular species. The impact of ion irradiation is not only restricted to the composition changes but could also be involved to alter the atomic structure of specific phases. It was also reported that ion irradiation can represent the impacts on the atomic structure of applied pressure and vibration states.¹⁵⁸ The process of damage depends upon the energy and mass of ions. At high energies, electronic excitation causes changes by the electron-phonon coupling providing a thermal spike, although, at low energies, objective atoms are knocked off by their lattice sites introducing collision cascades. Although both nuclear energy and electronic energy losses are considerable, competitive processes may overshadow the mechanism of energy conversion. The modifications of structural, optical, and electrical properties of metal-fullerene nanocomposites caused by swift heavy ion irradiation and thermal annealing.¹⁵⁹ These studies were concentrated mainly on the dominance of electronic energy loss in the objective materials and the modification caused by this electronic energy loss. The result of collision cascades on Cu-fullerene nanocomposite is also a significant characteristic to inspect the microstructure of carbon prepared by high energy ions and low energy ions will be different and it will alter the optical properties of copper-fullerene nanocomposite.¹⁶⁰

CHAPTER THREE

3. METHODOLOGY

3.1 Method

The methodologies used in the review of the optical properties of copper nanoparticles are above 193 different books, reviews and single articles were selected by the search methodology. Among these 15 are related to the background of the study, 145 are related to the literature review and 33 are related to their analysis or results and discussions.. The most important key ideas were included in this review. These books, reviews and single articles which are used in the methodologies contain data about the nanoparticles, classifications of nanoparticles, characterization methods of nanoparticles, synthesis methods of nanoparticles, properties of nanoparticles, optical properties of copper nanoparticles, and the applications of copper nanoparticles. The period reviewed they allowed an assessment of the topic, including research and publications supported by recent findings. The selected papers were organized with their respective bibliographic information. The methodology for calculating the optical properties of the Cu nanoparticles is based on Mie theory. The theory consists of solving the classical electromagnetic equations for the interaction of an incident light with a metallic sphere surrounded by any medium. The interaction of light with metallic spheres produces scattering, extinction and absorption of the incident plane wave. According to the Drude-Sommerfeld free electron model, the quantum behavior of an electron gas is determined by its frequency dependent complex dielectric function that can be expressed as

$$\epsilon_m = 1 - \frac{\omega_p^2}{(\omega^2 + i\gamma\omega)} \dots\dots\dots (3.1)$$

Where $\gamma \ll \omega_p$, is the screening and the Plasmon frequency is defined as

$$\omega_p^2 = \frac{ne^2}{m\epsilon_0} \dots\dots\dots (3.2)$$

Where m and e are the mass and charge of the electron, ϵ_0 is the permittivity of vacuum and ω is the frequency of the incident light. The spatial and temporal dependence for the electric field of this surface wave can be expressed in terms of plane waves,

$$E(r, w) = \vec{E}oexp(i[k.r - \omega t]) \dots\dots\dots (3.3)$$

Where E is the intensity of the electric field and k is the wave vector. The calculations of the optical characteristics of nanoparticles can correctly be performed in the context of the Mie

theory. The extinction (Q_{ext}), scattering (Q_{sca}), and absorption efficiency factors (Q_{abs}) of light with wavelength λ were calculated for spherical nanoparticles of radius R within the framework of the Mie theory. These parameters are equal to the ratios of the extinction, scattering, and absorption cross sections to the geometrical cross sections of the sphere (πR^2). To calculate the light extinction and scattering efficiency factors, the following formula

$$Q_{\text{ext}} = \sum_{i=1}^{\infty} (F_1^{\text{c}} \text{ext} + F_1^{\text{b}} \text{ext}) \dots \dots \dots (3.4)$$

$$Q_{\text{sca}} = \sum_{i=1}^{\infty} (F_1^{\text{c}} \text{sca} + F_1^{\text{b}} \text{sca}) \dots \dots \dots (3.5)$$

The light absorption efficiency factor was calculated as a difference between the extinction and scattering efficiency factors ($Q_{\text{abs}} = Q_{\text{ext}} - Q_{\text{sca}}$).¹⁶¹ The quantities in brackets that specify contributions of electric and magnetic oscillations to each efficiency factor have the form

$$F_1^{\text{c}} \text{ext} = \frac{2}{\rho^2} (2i + 1) |c_1|^2 \dots \dots \dots (3.6)$$

$$F_1^{\text{b}} \text{ext} = \frac{2}{\rho^2} (2i + 1) |b_1|^2 \dots \dots \dots (3.7)$$

$$F_1^{\text{c}} \text{sca} = \frac{2}{\rho^2} (2i + 1) \text{Im} c_1 \dots \dots \dots (3.8)$$

$$F_1^{\text{b}} \text{sca} = \frac{2}{\rho^2} (2i + 1) \text{Im} b_1 \dots \dots \dots (3.9)$$

Where $\rho = 2\pi R m_0 / \lambda$ is the dimensionless nanoparticle radius and m_0 is the refractive index of the medium

CHAPTER FOUR

4. RESULTS AND DISCUSSIONS

4.1 Plasma resonance of Copper Nanoparticles and Size of Nanoparticles

An interesting aspect of nanostructures of noble metals, such as gold (Au), silver (Ag) and copper (Cu), is that their optical properties depend strongly on the particle size, surrounding medium and shape because of their ability to exhibit LSPRs. Therefore, they are potential candidates in many applications. LSPRs are well known to have certain properties of collective electronic excitations within metal nanostructures that tend to trap optical waves near their interface between the metal and a dielectric medium under an excited electromagnetic field. LSPRs were also observed with Cu nanoparticles in the visible wavelength region. They were weaker than those induced by Au and Ag NPs. Therefore, up to now much work has concentrated only on the LSPRs given by Au and Ag NPs, which have mainly been utilized in highly conductive elements in electronic devices. However, considering the cost of these metals, it is important to develop many application devices, and Cu has a relatively low cost. For this reason, this work focuses on the optical properties of Cu NPs. In addition, it has excellent electrical and thermal conductivities, resulting in a wide range of applications in the field of nano-devices, such as organic bulk-heterojunction solar.

Metal nanostructures are among the most studied nanomaterials due to their outstanding size-dependent properties. In particular, copper nanoparticles show an interesting optical behavior known as size-dependent surface Plasmon resonance (SPR) as the nanoparticle diameter becomes comparable with, or smaller than the wavelength of incident light. Plasmon resonance is the collective oscillation of conduction electrons and occurs when the frequency of incident light matches the resonance frequency of a gas of free electrons. It is more easily observed in certain noble metals (such as Cu) because of the relative oxide-free surfaces of these which form a favorable environment for their observation, at a low nanoparticle's dielectric constant.

The change in wavelength that is observed when a photon undergoes Raman scattering is attributed to the excitation (or relaxation) of the vibration modes of a molecule. Because different functional groups have different characteristic vibration energies, every molecule has a unique Raman spectrum. By the Raman selection rule, the molecular polarizability changes as

the molecular vibrations displace the constituent atoms from their equilibrium positions. The intensity of Raman scattering is proportional to the magnitude of the change in molecular polarizability. Raman scattering cross sections are typically orders of magnitude smaller than those of fluorescence; therefore, the Raman signal is still several orders of magnitude weaker than the fluorescence emission in most cases. Because of the inherently small intensity of the Raman signal, the sensitivity limits of available detectors, and the intensity of the excitation sources, the applicability of Raman scattering was restricted for many years. However, its utility as an analytical technique improved with the advent of the laser and the evolution of photon detection technology. In 1977, Jeanmaire and Van Duyne demonstrated that the magnitude of the Raman scattering signal can be greatly enhanced when the scattered is placed on or near a rough noble-metal substrate.¹⁶² Strong electromagnetic fields are generated when the localized surface Plasmon resonance (LSPR) of nanoscale roughness features on a silver, gold, or copper substrate is excited by visible light. When the Raman scattered is subjected to these intensified electromagnetic fields, the magnitude of the induced dipole increases, and accordingly, the intensity of the inelastic scattering increases. This enhanced scattering process is known as surface-enhanced Raman (SER) scattering.

Plasmon effects are the most dominate of the optical properties of the metallic copper nanoparticles. The plasmatic effects include two main components: The Surface Plasmon (SP) polaritons that is the charge density wave propagation on the interface of metal and dielectric, and the localized Surface Plasmon (LSP) resonance, which is the non-propagating collective oscillation of electrons coupled to electromagnetic field. SP represents the charge density wave propagation on the interface of metal and dielectric, while LSP describes the collective oscillation of the conduction electrons in metal nanomaterials associated to electromagnetic field. Here, energy is confined within the interface of the metal and the dielectric and propagating in the other two dimensions (Fig.4.1. (a)). It requires necessary phase-matching between the modes from the two sides of the interface. In comparison, the condition to generate LSP is looser, where Plasmon resonances can be excited by direct light illumination. Due to the size restriction of the nanostructure (nanoparticle), electrons are oscillating collectively against the restoring force of the nuclei, along the direction of the electric field of the electromagnetic wave to which they are coupled, rendering the nanoparticle a dipole-like oscillation source (Fig. 4.1.(b)).

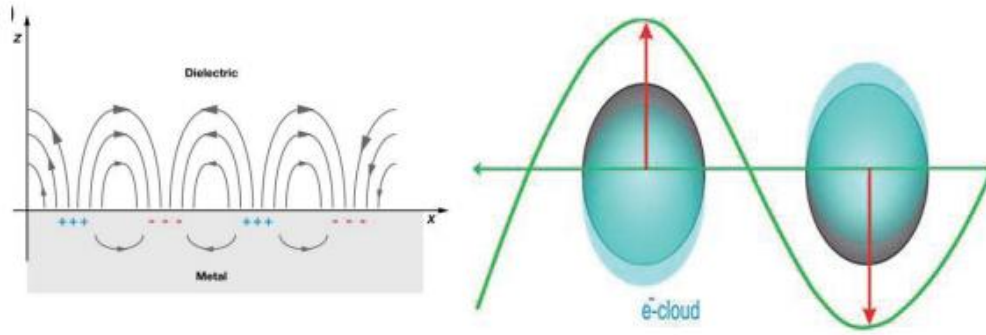


Figure 4. 1: Schematic diagrams illustrating (a) surface Plasmon (SP) Polaritons and (b) localized surface Plasmon (LSP) resonance showing Plasmon oscillations in metal spheres induced by an electromagnetic wave.¹⁶³

4.1.1 Dipole Plasmon Resonances

When a small spherical metallic nanoparticle is irradiated by light, the oscillating electric field causes the conduction electrons to oscillate coherently. This is schematically pictured in Fig.4.2.

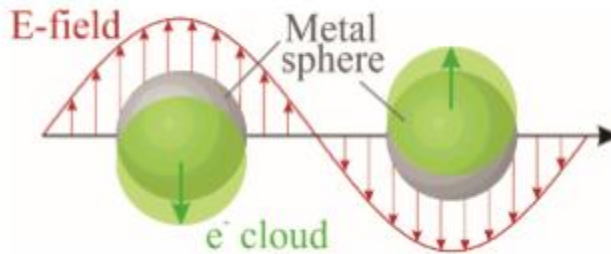


Figure 4. 2: Schematic of plasmon oscillation for a sphere, showing the displacement of the conduction electron charge cloud relative to the nuclei¹⁶⁴

When the electron cloud is displaced relative to the nuclei, a restoring force arises from Coulomb attraction between electrons and nuclei that results in oscillation of the electron cloud relative to the nuclear framework. The oscillation frequency is determined by four factors: the density of electrons, the effective electron mass, and the shape and size of the charge distribution. The collective oscillation of the electrons is called the dipole plasmon resonance of the particle (sometimes denoted “dipole particle plasmon resonance” to distinguish from plasmon excitation that can occur in bulk metal or metal surfaces). Higher modes of plasmon excitation can occur, such as the quadruple mode where half of the electron cloud moves parallel to the applied field and half moves antiparallel. For a metal like copper, the plasmon frequency is also influenced by other electrons. However, it is not hard to relate the plasmon frequency to the metal dielectric constant, which is a property that can be measured as a function of wavelength

for bulk metal. To relate the dipole plasmon frequency of a metal nanoparticle to the dielectric constant, consider the interaction of light with a spherical particle that is much smaller than the wavelength of light. Under these circumstances, the electric field of the light can be taken to be constant, and the interaction is governed by electrostatics rather than electrodynamics. Plasmon can exist in bulk metals, on thin metallic surfaces or they can be localized inside, or on the surface of metallic nanoparticles. Depending on the specific situation, we may have bulk plasmons (BP), surface Plasmons (SP) or localized plasmons (LP). This classification is due to the different boundary conditions associated with different structures.

Absorption of electromagnetic radiation is the way by which the energy of a photon is taken up by matter, typically the electrons of an atom. UV-visible spectroscopy is used when involving the absorption of these high energy lights by atoms or molecules, which causes electronic excitation. Bulk plasmons refer to collective modes of oscillation of the free electron gas inside a sufficiently large volume of bulk metal. The excitation of bulk plasmons leads to the collective motion of a very large number of free electrons, resulting in small density fluctuations around the average density n , of the unperturbed electron gas.¹⁶⁵ According to the Drude-Sommerfeld free electron model, the quantum behavior of an electron gas is determined by its frequency dependent complex dielectric function that can be expressed as

$$\epsilon_m = 1 - \frac{\omega_p^2}{(\omega^2 + i\gamma\omega)} \dots\dots\dots (4.1)$$

Where $\gamma \ll \omega_p$, is the screening and the Plasmon frequency is defined as

$$\omega_p^2 = \frac{ne^2}{m\epsilon_0} \dots\dots\dots (4.2)$$

Where m and e are the mass and charge of the electron, ϵ_0 is the permittivity of vacuum and ω is the frequency of the incident light. The presence of an imaginary part in ϵ_m is a consequence of the fact that metals can absorb light. Surface Plasmons (SP) are associated with coherent electron oscillations which occur at the interface of a sufficiently thin metallic film and a dielectric medium. Plasmons are in this case confined in the proximity of the metallic surface so that plasmonic waves propagate along the interface of the two media. The spatial and temporal dependence for the electric field of this surface wave can be expressed in terms of plane waves,

$$E(r, w) = \vec{E}oexp(i[\vec{k} \cdot \vec{r} - \omega t]) \dots\dots\dots (4.3)$$

Where E is the intensity of the electric field and k is the wave vector. The planar geometry of the boundary conditions allows writing eq. (4.3) in a way that separates the spatial components of the wave in directions parallel and orthogonal to the surface with wave vectors,

Localized surface Plasmon unlike the case of a SP, in which an electromagnetic wave coupled to a free electron gas results in a propagating field along a metallic surface, localized plasmons (LP) involve a non-propagating collective excitation of electrons confined in small metallic structures. A sub wavelength metallic particle can be treated as a spherical region in which electrons are allowed to move freely as shown in Fig 22. Drift of conduction electrons upon excitation by an external electric field results in the formation of polarization charges of opposite sign on the two hemispheres forming the surface of the particle.

There is some relationship between the absorption spectrum of copper nanoparticles caused by surface plasmon absorption and their sizes. For nanoparticles, the excitation of the surface resonance absorption can occur in visible light region. Such absorption spectra can be analyzed using Mie theory. In particular, according to this theory, for nanoparticles smaller than the mean free path of the conduction electrons there is a relationship between the resonance broadening and the sizes of nanoparticles.

The actual part of the dielectric constant of the metal determines the SPR position and the imagery part determines the bandwidth. Decreasing particle size leads to the blue shifts in the SPR wavelength.¹⁶⁶ The expression for the frequency of the surface Plasmon resonance localized on a spherical particle can be determined. If the spherical nanoparticles are not much smaller than a wavelength the dipole surface plasmon approximation is not satisfied. In this case, the scattered electric field is not purely dipolar in nature, but is formed by an infinite superposition of multi poles. The multi-polar nature of the scattered field manifests itself with the fact that the field intensity undergoes several oscillations, with maxima and minima at specific distances r from the surface of the particles, while the dipolar field follows a much simpler trend and exponentially decays away from the metal surface.

$$\omega_{LP} = \frac{\omega_P}{\sqrt{1+2\varepsilon_d}} \dots\dots\dots (4.4)$$

where ω_{LP} . frequency of plasma resonance, ω_P . plasma frequency, and ε_d . dielectrics constant of the medium in which the nanoparticle is embedded

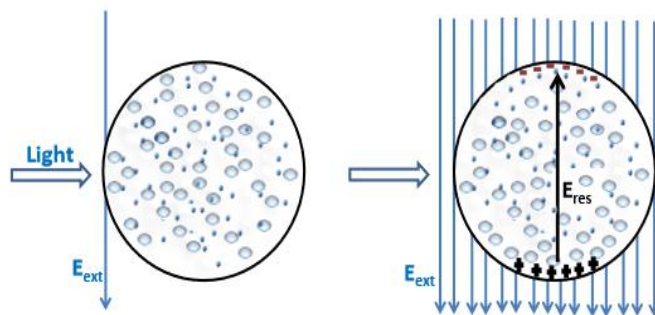


Figure 4.3: Schematic depiction of the influence of external light field on randomly oriented charges in a metallic nanoparticle. The incident electromagnetic wave excites charge separation to create an electric dipole.¹⁶⁶

4.2 Characterization Techniques of Copper Nanoparticles

Copper Nanoparticles can be characterized through various techniques. Each of them is useful to determine a property of the obtained copper nanoparticles. The chemical composition and concentration are not enough. Physical properties (size, shape, and surface properties) need to be measured to be able to successfully reproduce experiments. The synthesized nanoparticles can be characterized using different tools as shown in Table 4.1. In this category UV–visible spectroscopy is used to confirm the bio reduction of the nanoparticle through the obtained surface plasmon resonance (SPR) peak as well as to determine the shape, size, bandwidth, and possible aggregation state of nanoparticles. TEM, SEM, STM, and AFM analysis are conducted to study the size, shape, morphology, topography, roughness of the surface, and texture of the nanoparticle. XRD analysis is used to find the crystalline structure of the nanoparticle. DLS (referred to as quasi-elastic light scattering) helps in size determination and aggregation of NPs. Biomolecules and a functional group involved in the reduction and stabilization of nanoparticles are identified by Fourier transform infrared spectroscopy (FTIR). The functional groups present on the surface of the nanoparticle and the presence of protein, carbonyl groups, and CH bonds in amines, which is the source for the biosynthesis can also be determined by FTIR. EDAX analysis could be used to determine the elemental composition and purity of synthesized nanoparticles.

Table 4.1: Common characterization techniques and parameters obtained.¹⁶⁷

Characterization Techniques	Parameters Assessed
Scanning Electron Microscopy	Topology, Size, Morphology, Crystallography and structure ¹⁶⁸ Topology, Size, Morphology, Crystallography ¹⁶⁹ Size, morphology, surface roughness and texture ¹⁷⁰ Topology, surface modifications, chemical analysis ¹⁷¹ Size distribution ¹⁷² Transmission, shape, size, composition and concentration ¹⁷³ Functional group and chemical bonding ¹⁷⁴
Transmission Electron Microscopy	
Atomic Force Microscopy	
Scanning Tunneling Microscopy	
Dynamic Light Scanning	
UV spectroscopy	
Fourier Transform Infrared Spectroscopy	
X-ray Diffraction	Structure type and crystallinity ¹⁷⁵
Differential Scanning Calorimetry	Polymorphism and amorphous content ¹⁷⁶ Kinetic, chemical and physical properties ¹⁷⁷ Chemical analysis, uniforming of composition and binding energy ¹⁷⁸
Thermo Gravimetric Analysis	
X-Ray Photoelectron Microscopy	

4.3 Optical Properties of Copper Nanoparticles

The calculations of the optical characteristics of nanoparticles can correctly be performed in the context of the Mie theory. The extinction (Q_{ext}), scattering (Q_{sca}), and absorption efficiency factors (Q_{abs}) of light with wavelength λ were calculated for spherical nanoparticles of radius R within the framework of the Mie theory. These parameters are equal to the ratios of the extinction, scattering, and absorption cross sections to the geometrical cross sections of the sphere (πR^2). To calculate the light extinction and scattering efficiency factors, the following formula

$$Q_{\text{ext}} = \sum_{i=1}^{\infty} (F_1^C \text{ext} + F_1^b \text{ext}) \dots \dots \dots (4.5)$$

$$Q_{\text{sca}} = \sum_{i=1}^{\infty} (F_1^C \text{sca} + F_1^b \text{sca}) \dots \dots \dots (4.6)$$

The light absorption efficiency factor was calculated as a difference between the extinction and scattering efficiency factors ($Q_{\text{abs}} = Q_{\text{ext}} - Q_{\text{sca}}$).¹⁷⁹ The quantities in brackets that specify contributions of electric and magnetic oscillations to each efficiency factor have the form

$$F_{1ext}^C = \frac{2}{\rho^2} (2i + 1) |c_1|^2 \dots\dots\dots (4.7)$$

$$F_{1ext}^b = \frac{2}{\rho^2} (2i + 1) |b_1|^2 \dots\dots\dots (4.8)$$

$$F_{1sca}^C = \frac{2}{\rho^2} (2i + 1) \text{Im}c_1 \dots\dots\dots (4.9)$$

$$F_{1sca}^b = \frac{2}{\rho^2} (2i + 1) \text{Im}b_1 \dots\dots\dots (4.10)$$

Where $\rho = 2\pi Rm_0/\lambda$ is the dimensionless nanoparticle radius and m_0 is the refractive index of the medium .The coefficients c_1 and b_1 in Eq. (4.7) and (4.8) were determined from the boundary conditions on the nanoparticle surfaces. The main parameter in calculations was the complex metal refractive index whose values for some wavelengths are given.¹⁸⁰The calculated dependences of the light extinction, scattering, and absorption efficiency factors on the copper nanoparticle radius at the indicated wavelengths are shown in Fig. 4.4 a–c, respectively. Each dependence $Q_{ext}(R)$ has a maximum whose position is determined by the light wavelength. For smaller radii, the curve decays to zero; for larger radii, it reaches a plateau with damped oscillations.

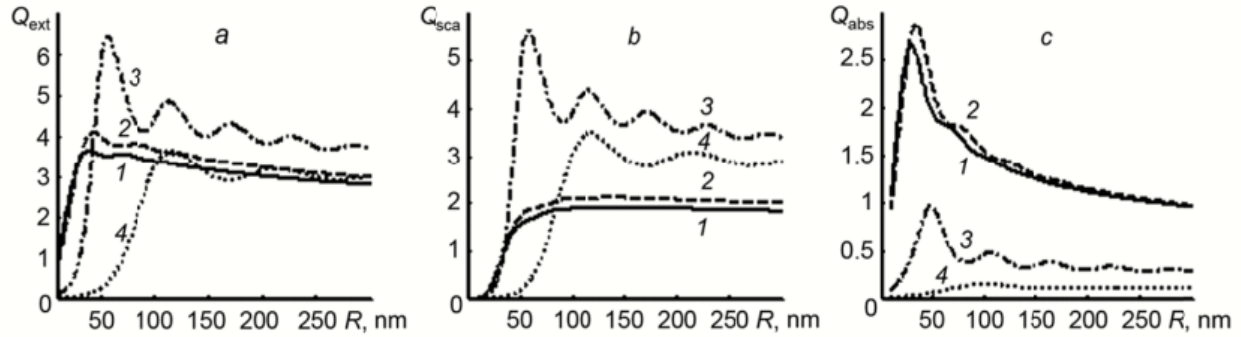


Figure 4.4: Dependences of the light extinction(a),scattering (b), and absorption efficiency factor(c) on the radii of the copper nanoparticles calculated for wavelengths of 450(curve 1),532 (curve 2) ,650(curve 3), and 1064nm (curve 4).¹⁸⁰

The results of calculations of the maximal values of the absorptions (Q_1), scattering (Q_2), and extinction efficiency factors (Q_3) in the spectral range 400-1100nm and the corresponding nanoparticle radii (R_1 , R_2 , and R_3) together with the complex copper refractive indices and the linear absorption coefficient of the bulk metal. Attention is attracted to the monotonic dependences of positions (R_1 and R_3) of the maximal absorption and the extinction efficiency factors on the wavelength. In the dependence Q_2 (R_2) on the wavelength, a minimum is observed at wavelength 600nm. The reason for this is that in the blue region of the spectra, the maxima of

the extinction and absorption coefficients are mainly caused by the dipole electric oscillations c1. The extinction efficiency factor in the blue region of the spectrum is determined by a superposition of the electric dipole, quadrupole, and octopole oscillations as well as the magnetic dipole and quadrupole oscillations with comparable contributions. The resonance of scattering on the electric dipole oscillation at a wavelength of 450nm is observed for copper nanoparticles with a radius of 53nm, which is much closer to the abscissas of the maxima on the dependences of the absorption and extinction efficiency factors. The greatest value of the maximum absorption efficiency factor is observed at the wave length close to the minimum of the absorption coefficient of the bulk metal. The calculated spectra dependences of the extinction (Q_{ext}), scattering (Q_{sca}), and absorption efficiency factor (Q_{abs}) of copper nanoparticles are shown in figure4.4. Calculations were performed for nanoparticle radii of 10, 20, 30, and 60nm. The character of the spectral dependences Q_{ext} and Q_{abs} changes with increasing nanoparticle radii. A weakly expressed local maximum on the dependences Q_{ext} and Q_{abs} is observed at the wave length 572nm for $R=10\text{nm}$. Two local maxima in the blue region of the spectrum are observed on the dependences Q_{ext} for nanoparticle radii of 20nm and 30nm. With increasing wavelength, Q_{ext} and Q_{abs} values decrease and tend to zero as the wavelength approaches to infinity. The relationship between the amplitudes of the maxima increases with copper nanoparticle radius so that the local maximum in the blue region of the spectrum disappeared for a nanoparticle radius of 60nm. An increase in the half-width of the first local maximum at half maximum on the dependence Q_{ext} toward greater wavelengths should be noted with increasing nanoparticle radii. This half-width is equal to 20nm for copper nanoparticles with radius $R = 10\text{nm}$. it is equal to 95nm for nanoparticles with radius $R = 60\text{nm}$. From comparisons of the dependences the ratio of $Q_{\text{sca}}/ Q_{\text{ext}}$ increases with the nanoparticle radius, that is, small nanoparticles mainly absorb light, whereas large nanoparticles scatter it.

The spectrum of copper nanoparticles in the silicate glass was presented on which a weak Plasmon resonance band was seen at a wavelength of 570nm against the background of the extinction increasing in the blue region of the spectrum. Its weakness was due to a wide nanoparticle size distribution with a maximum for a nanoparticle radius of 5.6nm.¹⁸¹ The spectral dependences of light extinction coefficient of copper nanoparticles were presented demonstrating local maxima at wavelengths of 564 and 579 nm. A clearly pronounced shoulder was observed for the dependencies in the blue region of the spectrum. The spectral dependence of the light

extinction coefficient of copper nanoparticles in lithium niobate was presented with the local extinction maximum in the range 560–680 nm followed by a shoulder in the blue region of the spectrum. This shoulder is reproduced by the results of our calculations (Fig.4.5a) and is typical for the spectral dependencies of the optical properties of copper nanoparticles. We now compare the observed spectral dependences of the optical constants of copper nanoparticles with the dependence of the complex refractive index on the wavelength. The real component of the refractive index in the region 450–530 nm remains almost constant, then in the wavelength region 530–625 nm a sharp decrease of the real component is observed with further slow increase in the region 625–1000 nm. The modulus of the imaginary component remains almost unchanged in the region 450–575 nm and then grows nearly linearly. Narrow bands of Plasmon resonance of nanoparticles are observed mainly in the range 550-600nm; they broadened considerably at large wavelengths.

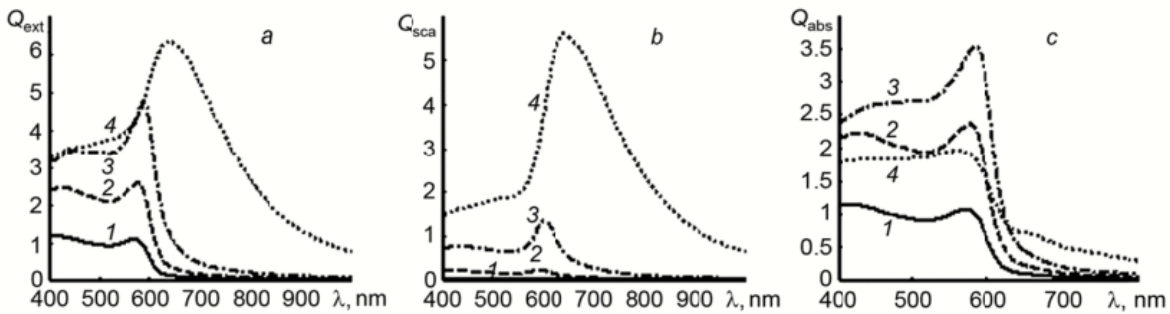


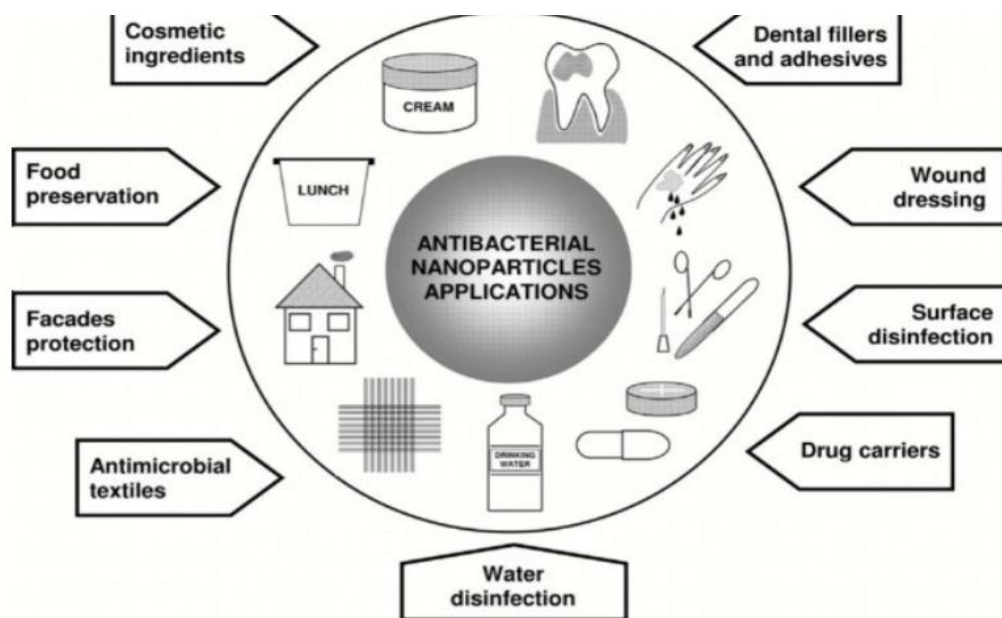
Figure 4.5: Spectral dependences of the light extinction(a),scattering (b), and absorption efficiency factor(c) copper nanoparticles with radii 10(curve 1), 20 (curve 2) ,30(curve 3), and 60nm (curve 4).¹⁸¹

From the above expression it follows that the position of the maximum on the spectral dependence is primarily determined by the influence of the wavelength on the coefficient of the dipole electric oscillations through the spectral dependence of the complex refractive index. For $\lambda > 600$ nm, the real component of the refractive index is practically independent of the wavelength, and the modulus of the imaginary component almost linearly increases with λ . Therefore, the position of the maximum turns out to be proportional to the nanoparticle radius. The observed change in the characteristic bandwidth of the plasmon resonance with increasing copper nanoparticle radius (Fig.4.5) is caused by the change of contributions. As the plasmon maximum is shifted toward $\lambda > 600$ nm, the contribution of the given terms decreases, which leads to a decrease in the modulus of the second derivative at the point of maximum and

to an increase in the characteristic extinction bandwidth. The calculations allow us to predict the influence and to estimate the optimal radii of copper nanoparticles in various functional devices that require increased local absorption of radiation energy. For all nanoparticle radii, the absorption efficiency factor increases with decreasing wavelength. Therefore, copper nanoparticles demonstrating a stronger change of the optical properties with decreasing wavelength can be used to obtain photosensitive composites. The high value of the light absorption efficiency factor of copper nanoparticles at the wavelength of the second harmonic of the neodymium laser allows us to predict the efficiency of their application as light-absorbing additives in the matrix of a secondary explosive for optical detonator capsules.¹⁸²

4.4 Applications of Copper Nanoparticles

The two fields where copper nanoparticles can be used to prevent infections and diseases are hospitals—as seen below in Figure 4.6—and transportation.



*Figure 4.6: Antibacterial nanoparticles applications.*¹⁸³

Nanoparticles are used in many fields of application, which are nanomedicine fields such as nano drugs, medical devices, and tissue engineering, and chemical and cosmetic fields such as nanoscale chemicals and compounds, paints, and coatings, in materials science Nanoparticles fields such as carbon nanotubes, biopolymers, paints, and coatings, in the Food Sciences field such as processing, nutraceutical food, nano-capsules, in Environment and Energy field such as water and air purification filters, fuel cells, photovoltaic, Military and Energy field such as

biosensors, weapons, sensory enhancement, in Electronics Semiconductors field such as chips, memory storage, photonic, optoelectronics, and in Scientific tools fields, atomic force fields such as a microscopic and scanning tunneling microscope, and agriculture field atomic force, microscopic and scanning tunneling microscope. Generally, the major fields of science that benefit from Cu NPs are covered below.

4.4.1 Biological Applications

Nanoparticles have potential applications in biomedical and pharmaceutical fields due to nano-size and high surface area. Copper NPs show antimicrobial activity towards *Bacillus subtilis*, *E. coli*, *S. aureus*, *Micrococcus luteus*, *Pseudomonas aeruginosa*, *Salmonella enterica*, and *Enterobacter aerogenes*¹⁸⁴ and also antifungal activity against *Fusarium oxysporum* and *Phytophthora capsici*.¹⁸⁵ The copper ions are capable of damaging cell membrane, DNA, RNA and other molecules, thus Cu NPs have shown profound effect against viruses such as human influenza A (H1N1), avian influenza (H9N2), and many more including COVID-19 virus reducing its viability.¹⁸⁶ Nanoparticles tend to elicit intrinsic and extrinsic apoptotic pathway for death of cancerous cells, and copper has found promising against cancer. Copper and copper oxide nanoparticles exhibit anticancerous activity against HeLa cells, MD A-MB-231 (human breast cancer cell lines), Caco-2 (human colon cancer cells), and HepG2 cells (Hepatic cancer cells) and MCF-7 breast cancer cells.¹⁸⁷

4.4.2 Therapeutics

Nanoparticles provide a site-specific drug-delivery system, due to their small size, large absorptive surface for drugs to carry and also show improved therapeutic efficiency with less toxicity. Breast Cancer was targeted using chitosan-coated copper nanoparticles at different pH for the drug doxorubicin, on MCF-7 cell line by studying the apoptotic activity of cells.¹⁸⁸ Antimicrobial activity using biopolymer chitosan microparticles conjugated with copper NPs which shows a greater synergic effect for antibacterial activity of tetracycline against Gram-positive and Gram-negative bacteria¹⁸⁹ also core-shell nanocarriers were used to enhance the activity of tetracycline where copper oxide NPs was used as core and hyper-branched polyglycerol as shell.¹⁹⁰

4.4.3 Bioremediation

Copper being low cost metal, less toxicity and copper based catalyst can be recycled and reused again. Bioremediation of pollutant such as dyes has become important to treat the polluted water which can lead to alterations in aquatic life and can lead to dangerous outcome. So the properties of CuNPs are discussed for remediating polluted water bodies due to textile effluents, industrial disposal etc.¹⁹¹

4.4.4 Textile

UK manufacturer Promethane Particles along with textile companies and research institutes are developing Personal Protective Equipment (PPE) and are designing fabrics having Nano-copper into polymer fibers such as nylon, by melt extrusion process and developing antimicrobial fabrics which are under examination.¹⁹² Copper nanoparticles are incorporated in cotton fibers and antimicrobial evaluation is done against *E. coli*, *S. aureus*, *Proteus vulgaris*, and *K. pneumoniae*¹⁹³ which can be used in textiles to produce PPE.

4.4.5 Other Applications

Copper NPs have also shown profound applications in food packaging and agriculture for crop improvement. The use of copper nanoparticles in agriculture is cost effective and their small size facilitates easy absorption by plants. It has proved its antagonism against fungi, insects, pests of crop plants, etc. Therefore, it has the potential to be explored as nano herbicides, nano pesticides, and nano fertilizers with several cost benefits. Using copper nanoparticles alone serves as fungicide, pesticide, micronutrient, and fertilizer thereby solving the extra cost incurred by the separate use of fungicide, pesticide, fertilizers in conventional agriculture.

Copper nanoparticles being economical and eco-friendly, it is used as an antimicrobial agent in food packaging as well. It forms an impermeable food packaging material protecting from UV radiation increasing their shelf life for a longer time. Copper nanoparticles have also been reported to suppress diseases during stress and drought conditions, thus increasing the drought tolerance and production efficacy. It is also reported to enhance anthocyanin, chlorophyll, and carotenoid content responsible for increasing seed number, grain yield under stressful environments, and wastewater management. Thus Copper nanoparticle shows a wide range of applications in the field of biological, physical, and chemical sciences.

In Conclusion, nanoparticle production from natural extracts is emerging widely in the field of nanotechnology as the greener the process better the outcome without any toxic effects. The main reason to use natural extracts is it becomes eco-friendly and free of chemical contaminants which has applications in major fields of science. A proper method, time, precursor, pH, temperature, incubation time must be taken into consideration to optimize the synthesis process. These methods are scalable, safer, and stable then produced through physical and chemical procedures.

CHAPTER FIVE

5. SUMMARY AND OUTLOOKS

5.1 Summary

In summary, we presented in this paper nanoparticles and their classifications, synthesis methods, characterization methods and the optical properties of copper nanoparticles and their applications. The dimensions of nanoparticles are influenced by both the synthesis method and the surrounding environment. Copper is neither created nor destroyed, necessitating precise regulation of its levels to maintain homeostasis. *The* two main factors that cause why nanoparticles significantly different physically and chemically than the same materials at larger dimensions are surface effects and quantum effects. Copper exhibits a characteristic reddish-orange type and metallic shine. Copper possesses exceptional ductility, malleability, and thermal and electrical conductivity, coupled with high corrosion resistance and low chemical reactivity. Furthermore, its conduction electrons, or free-moving electrons, can interact strongly with visible light when the nanoparticle's plasmonic mode aligns with the energy of incoming photons. Nanoparticles can be classified into five major groups based on their size, origin, structural configuration, pore diameters, and potential toxicity. Nanoparticles are synthesized by using a variety of methods, which are classified into two main categories: bottom-up and top-down methods. The top-down method decomposes bulk materials into smaller materials and finally changed into nanoparticles while the bottom-up method involves the building of material from atoms to clusters to nanoparticles. The physicochemical properties and features of Nanoparticles that can be resolved by each characterization method are the *morphological and topographical, structural and chemical, optical, electronic and electrical, magnetic, thermal, and mechanical characterizations*. An interesting aspect of copper nanoparticles is that their optical properties depend strongly on the particle size, surrounding medium, and shape because of their ability to exhibit LSPRs. Plasmon resonance is the collective oscillation of conduction electrons and occurs when the frequency of incident light matches the resonance frequency of free electrons.

The morphological and topographical features of Nanoparticles include the size, shape, dispersity, localization, agglomeration/aggregation, surface morphology, surface area, and porosity of the NPs. The SEM, STM, and TEM methods are frequently used for the analysis of morphological and topographical features of NPs such as size, shape, and surface. Dynamic

Light Scattering (DLS) can be used to determine the size of the nanoparticles. The elemental composition of copper Nanoparticles can be analyzed by Energy Dispersive X-ray spectrum.

The optical characteristics of copper nanoparticles can correctly be performed in the context of the Mie theory. That are the extinction (Q_{ext}), scattering (Q_{sca}), and absorption efficiency factors (Q_{abs}) of light with wavelength λ were calculated for spherical copper nanoparticles of radius R within the framework of the Mie theory. Mie theory can describe the optical properties of copper nanoparticles when the size of the nanoparticle is not too small. It has been the Plasmon extinction band on the spectral dependence is shifted with increasing nanoparticle radius, which is followed by the band broadening. Copper nanoparticles have a big role for societies due to their fantastic and power-full applications in many fields like biological, therapeutics, bioremediations, textile and other applications such as agriculture, electrical engineering, medicine etc in the real world.

5.2 Outlooks

Copper and copper-based Nanoparticles have a promising role in various applications, owing to their excellent physicochemical properties, and high electrical conduction. Besides their applications, there is still a need to understand the fate, exposure, and toxicity of the copper nanoparticles. Therefore, large trials in forwarding and developing futuristic investigations based on perceived gaps of knowledge are required to be executed as well as various support from researchers and funding from the government and non-government to utilize the benefits of copper nanoparticles in sustainable production in industries is also needed. The research areas covered by or related to the topic of optical properties of copper nanoparticles are huge. Multiple disciplines are involved in the study and development of various types of nanoparticles, aiming at the eventual utilization of the nanoparticles for different applications. Although similar studies are carried out actively and intensively by others, there are still a variety of open questions to be addressed related to the topic. These questions have been, to a certain extent, solved or given suggestions for potential solutions, with experiment-based studies. Therefore, it is necessary to further study the optical properties of copper nanoparticles and their interaction, applications, and toxicity.

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